

# **MG Chemicals UK Limited**

### Version No: A-2.00

Safety data sheet according to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

Issue Date: 04/04/2022 Revision Date: 04/04/2022 L.REACH.GB.EN

# SECTION 1 Identification of the substance / mixture and of the company / undertaking

### 1.1. Product Identifier

Product name 9460TC				
SDS Code: 9460TC-3ML, 9460TC-10ML   UFI:3PQ0-G0UY-300R-189F				
Other means of identification Thermally Conductive 1-Part Epoxy Adhesive				

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Thermally conductive adhesive
Uses advised against	Not Applicable

# 1.3. Details of the supplier of the safety data sheet

Registered company name	MG Chemicals UK Limited	MG Chemicals (Head office)	
Address	Heame House, 23 Bilston Street, Sedgely Dudley DY3 1JA United Kingdom	1210 Corporate Drive Ontario L7L 5R6 Canada	
Telephone	+(44) 1663 362888	+(1) 800-340-0772	
Fax	Not Available	+(1) 800-340-0773	
Website	Not Available	www.mgchemicals.com	
Email	sales@mgchemicals.com	Info@mgchemicals.com	

### 1.4. Emergency telephone number

Association / Organisation	erisk 3E (Access code: 335388)			
Emergency telephone numbers	+(44) 20 35147487			
Other emergency telephone numbers	+(0) 800 680 0425			

# **SECTION 2 Hazards identification**

### 2.1. Classification of the substance or mixture

Classified according to GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567 [1]	H411 - Hazardous to the Aquatic Environment Long-Term Hazard Category 2, H315 - Skin Corrosion/Irritation Category 2, H319 - Serious Eye Damage/Eye Irritation Category 2, H317 - Sensitisation (Skin) Category 1
Legend:	1. Classified by Chernwatch; 2. Classification drawn from GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567

### 2.2. Label elements

Hazard pictogram(s)	
Signal word	Warning

# Hazard statement(s)

H411	Toxic to aquatic life with long lasting effects.		
H315	Causes skin irritation.		
H319	Causes serious eye irritation.		
H317	H317 May cause an allergic skin reaction.		

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# Precautionary statement(s) Prevention

P280	Vear protective gloves, protective clothing, eye protection and face protection.		
P261 Avoid breathing dust/fumes.			
P273	P273 Avoid release to the environment.		
P264	P264 Wash all exposed external body areas thoroughly after handling.		
P272 Contaminated work clothing should not be allowed out of the workplace.			

# Precautionary statement(s) Response

P302+P352	F ON SKIN: Wash with plenty of water and soap.			
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.				
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.				
P337+P313 If eye irritation persists: Get medical advice/attention.				
P362+P364	P362+P364 Take off contaminated clothing and wash it before reuse.			
P391 Collect spillage.				

# Precautionary statement(s) Storage

Not Applicable

### Precautionary statement(s) Disposal

P501 Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

## 2.3. Other hazards

Cumulative effects may result following exposure\*.

May produce discomfort of the respiratory system\*.

# Limited evidence of a carcinogenic effect\*.

May be harmful to the foetus/ embryo\*.

bisphenol F diglycidyl ether copolymer	Listed in the Europe Regulation (EU) 2018/1881 Specific Requirements for Endocrine Disruptors
distillates, petroleum, light, hydrotreated	Listed in the Europe Regulation (EU) 2018/1881 Specific Requirements for Endocrine Disruptors

# **SECTION 3 Composition / information on ingredients**

### 3.1.Substances

See 'Composition on ingredients' in Section 3.2

### 3.2.Mixtures

1.CAS No 2.EC No 3.Index No 4.REACH No	%[weight]	Name	Classified according to GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567	SCL / M-Factor	Nanoform Particle Characteristics
1.28064-14-4 2.Not Available 3.Not Available 4.Not Available	37	bisphenol E diglycidyl ether copolymer [e]	Skin Corrosion/Irritation Category 2, Serious Eye Damage/Eye Irritation Category 2, Sensitisation (Skin) Category 1, Hazardous to the Aquatic Environment Long-Term Hazard Category 2; H315, H319, H317, H411, EUH205 <sup>[1]</sup>	Not Available	Not Available
1.21645-51-2 2.244-492-7 3.Not Available 4.Not Available	26	aluminium hydroxide	Serious Eye Damage/Eye Irritation Category 2; H319 [1]	Not Available	Not Available
1.1314-13-2 2.215-222-5 3.030-013-00-7 4.Not Available	17	zinc oxide	Hazardous to the Aquatic Environment Acute Hazard Category 1, Hazardous to the Aquatic Environment Long-Term Hazard Category 1; H400, H410 <sup>[2]</sup>	Not Available	Not Available
1.9003-35-4 2.500-005-2 3.Not Available 4.Not Available	4	phenol/ formaldehyde resin	Skin Corrosion/Irritation Category 2, Serious Eye Damage/Eye Irritation Category 2, Sensitisation (Skin) Category 1, Carcinogenicity Category 1A; H315, H319, H317, H350i <sup>[1]</sup>	Not Available	Not Available
1.68609-97-2 2.271-846-8 3.603-103-00-4 4.Not Available	1	(C12-14)alkylglycidyl ether	Skin Corrosion/Irritation Category 2, Sensitisation (Skin) Category 1; H315, H317 <sup>[2]</sup>	Not Available	Not Available
1.64742-47-8 2.265-149-8 3.649-422-00-2 4.Not Available	1	distillates, petroleum, light, hydrotreated [e]	Aspiration Hazard Category 1; H304 <sup>[2]</sup>	Not Available	Not Available
1.70700-21-9 2.Not Available 3.Not Available	1	monomethyl phosphate ethoxylated	Skin Corrosion/Irritation Category 2, Serious Eye Damage/Eye Irritation Category 1, Hazardous to the Aquatic Environment Long-Term Hazard Category 4; H315, H318,	Not Available	Not Available

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1.CAS No 2.EC No 3.Index No 4.REACH No	%[weight]	Name	Classified according to GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567	SCL / M-Factor	Nanoform Particle Characteristics
4.Not Available			H413 <sup>[1]</sup>		
Legend:	Legend: 1. Classified by Chemwatch; 2. Classification drawn from GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567; 3. Classification drawn from C&L * EU IOELVs available; [e] Substance identified as having endocrine disrupting properties				

# **SECTION 4 First aid measures**

# 4.1. Description of first aid measures

Eye Contact	<ul> <li>If this product comes in contact with the eyes:</li> <li>Wash out immediately with fresh running water.</li> <li>Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>Seek medical attention without delay; if pain persists or recurs seek medical attention.</li> <li>Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>
Skin Contact	<ul> <li>If skin or hair contact occurs:</li> <li>Quickly but gently, wipe material off skin with a dry, clean cloth.</li> <li>Immediately remove all contaminated clothing, including footwear.</li> <li>Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre.</li> <li>Transport to hospital, or doctor.</li> <li>For thermal burns:</li> <li>Decontaminate area around burn.</li> <li>Consider the use of cold packs and topical antibiotics.</li> <li>For first-degree burns (affecting top layer of skin)</li> <li>Hold burned skin under cool (not cold) running water or immerse in cool water until pain subsides.</li> <li>Use compresses if running water is not available.</li> <li>Cover with sterile non-adhesive bandage or clean cloth.</li> <li>Do NOT apply butter or ointments; this may cause infection.</li> <li>Give over-the counter pain releaves if pain increases or swelling, redness, fever occur.</li> <li>For second-degree burns (affecting top two layers of skin)</li> <li>Coole the burn by immerse in cold running water for 10-15 minutes.</li> <li>Use compresses if running water is not available.</li> <li>Do NOT apply butter or ointments; this may cause infection.</li> <li>Give over-the counter pain releaves it his may cause infection.</li> <li>Bo NOT apply increase to add running water for 10-15 minutes.</li> <li>Use compresses if running water is not available.</li> <li>Do NOT apply lote as this may lower body temperature and cause further damage.</li> <li>Do NOT pack bitters or o ointments; this may cause infection.</li> <li>Protect burn by cover loosely with sterile, nonstick bandage and secure in place with gauze or tape.</li> <li>To prevent shock. (unless the person has a head, neck, or leg injury, or it would cause discomfort):</li> <li>Lay the person flat.</li> <li>Elevate feet about 12 inches.</li> <li>Elevate feet about 12 inches.</li></ul>
Inhalation	<ul> <li>If fumes or combustion products are inhaled remove from contaminated area.</li> <li>Lay patient down. Keep warm and rested.</li> <li>Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.</li> <li>Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.</li> <li>Transport to hospital, or doctor, without delay.</li> </ul>
Ingestion	<ul> <li>Give a slurry of activated charcoal in water to drink. NEVER GIVE AN UNCONSCIOUS PATIENT WATER TO DRINK.</li> <li>At least 3 tablespoons in a glass of water should be given.</li> <li>Although induction of vomiting may be recommended (IN CONSCIOUS PERSONS ONLY), such a first aid measure is dissuaded due to the risk of aspiration of stomach contents. (i) It is better to take the patient to a doctor who can decide on the necessity and method of emptying the stomach. (ii) Special circumstances may however exist; these include non-availability of charcoal and the ready availability of the doctor.</li> <li>NOTE: If vomiting is induced, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.</li> <li>NOTE: Wear protective gloves when inducing vomiting.</li> <li>REFER FOR MEDICAL ATTENTION WITHOUT DELAY.</li> <li>In the mean time, qualified first-aid personnel should treat the patient following observation and employing supportive measures as indicated by the patient's condition.</li> <li>If the services of a medical officer or medical doctor are readily available, the patient should be placed in his/her care and a copy of the SDS should be provided. Further action will be the responsibility of the medical specialist.</li> <li>If medical attention is not available on the worksite or surroundings send the patient to a hospital together with a copy of the SDS. (ICSC20305/20307)</li> </ul>

# 4.2 Most important symptoms and effects, both acute and delayed

See Section 11

Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

Treat symptomatically.

# **SECTION 5 Firefighting measures**

### 5.1. Extinguishing media

### Foam.

Dry chemical powder.

- BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog Large fires only.

Fire Incompatibility

# 5.2. Special hazards arising from the substrate or mixture

3. Advice for firefighters	
Fire Fighting	<ul> <li>Alert Fire Brigade and tell them location and nature of hazard.</li> <li>Wear breathing apparatus plus protective gloves.</li> <li>Prevent, by any means available, spillage from entering drains or water courses.</li> <li>Use water delivered as a fine spray to control fire and cool adjacent area.</li> <li>DO NOT approach containers suspected to be hot.</li> <li>Cool fire exposed containers with water spray from a protected location.</li> <li>If safe to do so, remove containers from path of fire.</li> <li>Equipment should be thoroughly decontaminated after use.</li> </ul>
Fire/Explosion Hazard	<ul> <li>Combustible solid which burns but propagates flame with difficulty; it is estimated that most organic dusts are combustible (circa 70%) - according to the circumstances under which the combustion process occurs, such materials may cause fires and / or dust explosions.</li> <li>Organic powders when finely divided over a range of concentrations regardless of particulate size or shape and suspended in air or some other oxidizing medium may form explosive dust-air mixtures and result in a fire or dust explosion (including secondary explosions).</li> <li>Avoid generating dust, particulary (coulds of dust in a confined or unventilated space as dusts may form an explosive mixture with air, and any source of ignition, i.e. flame or spark, will cause fire or explosion. Dust clouds generated by the fine grinding of the solid are a particular to dust, accumulations of fine dust (420 micron or less) may burn rapidly and fiercely if ignited - particles exceeding this limit will generally rof trambable dust clouds; once initiated, however, larger particles up to 1400 microns diameter will contribute to the propagation of an explosive immit (LEL) and upper explosive limit (UEL) are applicable to dust clouds but only the LEL is of practical use; - ut is because of the inherent difficulty of achieving homogeneous dust clouds at high temperatures (for dust the LEL is often called the Minimum Explosible Concentration', MEC).</li> <li>When processed with flammable liquids/vapors/mists.ignitable (hybrid) mixtures may be formed with combustible dusts. Ignitable mixtures will belower than the pure dust in air mixture. The Lower Explosive Limit (LEL) of the vapour/dust mixture will be lower than the vapors/mists or dusts.</li> <li>A dust explosion may release of large quantities of gaseous products; this in turn creates a subsequent pressure rise of explosive force capable of damaging plant and buildings and injuring people.</li> <li>Usually the initial or primary explosion takes place in a confined sp</li></ul>

### **SECTION 6 Accidental release measures**

# 6.1. Personal precautions, protective equipment and emergency procedures

See section 8

### 6.2. Environmental precautions

See section 12

### 6.3. Methods and material for containment and cleaning up

Minor Spills

	<ul> <li>Dampen with water to prevent dusting before sweeping.</li> <li>Place in suitable containers for disposal.</li> </ul>
	<ul> <li>In the event of a spill of a reactive diluent, the focus is on containing the spill to prevent contamination of soil and surface or ground water.</li> <li>If irritating vapors are present, an approved air-purifying respirator with organic vapor canister is recommended for cleaning up spills and leaks.</li> <li>For small spills, reactive diluents should be absorbed with sand.</li> <li>Environmental hazard - contain spillage.</li> </ul>
Major Spills	<ul> <li>Clear area of personnel and move upwind.</li> <li>Alert Fire Brigade and tell them location and nature of hazard.</li> <li>Wear full body protective clothing with breathing apparatus.</li> <li>Prevent, by all means available, spillage from entering drains or water courses.</li> <li>Consider evacuation (or protect in place).</li> <li>No smoking, naked lights or ignition sources.</li> <li>Increase ventilation.</li> <li>Stop leak if safe to do so.</li> <li>Water spray or fog may be used to disperse / absorb vapour.</li> <li>Contain or absorb spill with sand, earth or vermiculite.</li> <li>Collect recoverable product into labelled drums for rieposal.</li> <li>Wash area and prevent runoff into drains.</li> <li>After clean up operations, decontaminate and launder all protective clothing and equipment before storing and re-using.</li> <li>If contamination of drains or waterways occurs, advise emergency services.</li> <li>Environmental hazard - contain spillage.</li> <li>Industrial spills or releases of reactive diluents are infrequent and generally contained. If a large spill does occur, the material should be captured, collected, and reprocessed or disposed of according to applicable governmental requirements.</li> <li>An approved air-purifying respirator with organic-vapor canister is recommended for emergency work.</li> </ul>

# 6.4. Reference to other sections

Personal Protective Equipment advice is contained in Section 8 of the SDS.

# SECTION 7 Handling and storage

# 7.1. Precautions for safe handling

7.1. Frecautions for sale nation	
Safe handling	<ul> <li>Avoid all personal contact, including inhalation.</li> <li>Wear protective clothing when risk of exposure occurs.</li> <li>Use in a well-ventilated area.</li> <li>Prevent concentration in hollows and sumps.</li> <li>DO NOT enter confined spaces until atmosphere has been checked.</li> <li>DO NOT enter confined spaces until atmosphere has been checked.</li> <li>DO NOT enter confined spaces until atmosphere has been checked.</li> <li>Avoid contact with incompatible materials.</li> <li>When handling, DO NOT est, dimk or smoke.</li> <li>Keep containers securely sealed when not in use.</li> <li>Avoid physical damage to containers.</li> <li>Always wash hands with scoap and water after handling.</li> <li>Work clothes should be laundered separately. Launder contaminated clothing before re-use.</li> <li>Use good occupational work practice.</li> <li>Observe manufacturer's storage and handling recommendations contained within this SDS.</li> <li>Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.</li> <li>Organic powders when finely divided over a range of concentrations regardless of particulate size or shape and suspended in air or some other oxidizing medium may form explosive dust-air mixtures and result in a fire or dust explosion (including secondary explosions)</li> <li>Minimise airborne dust and eliminate all ignition sources. Keep away from heat, hot surfaces, sparks, and flame.</li> <li>Establish good housekeeping practices.</li> <li>Remove dust accumulations on a regular basis by vacuuming or gentle sweeping to avoid creating dust clouds.</li> <li>Use continuous suction at points of dust generation to capture and minimise the accumulation of dusts. Particular attention should be given to overthead and hidde horizontal surfaces to minimise the probability of a secondary' explosion. According to NFPA Standard 654, dust layers 1/32 lin, (0.8 mm) thick can be sufficient to warrant immediate cleaning of the area.</li> <li>Do not use a</li></ul>
Fire and explosion protection	See section 5
Other information	<ul> <li>Store in original containers.</li> <li>Keep containers securely sealed.</li> <li>Store in a cool, dry area protected from environmental extremes.</li> <li>Store away from incompatible materials and foodstuff containers.</li> <li>Protect containers against physical damage and check regularly for leaks.</li> <li>Observe manufacturer's storage and handling recommendations contained within this SDS.</li> <li>For major quantities:</li> <li>Consider storage in bunded areas - ensure storage areas are isolated from sources of community water (including stormwater, ground water,</li> </ul>

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lakes and streams}.
 Ensure that accidental discharge to air or water is the subject of a contingency disaster management plan; this may require consultation with local authorities.

# 7.2. Conditions for safe storage, including any incompatibilities

Suitable container	<ul> <li>Polyethylene or polypropylene container.</li> <li>Check all containers are clearly labelled and free from leaks.</li> </ul>
Storage incompatibility	<ul> <li>Zinc oxide: <ul> <li>slowly absorbs carbon dioxide from the air.</li> <li>may react, explosively with magnesium and chlorinated rubber when heated</li> <li>is incompatible with linseed oil (may cause ignition)</li> </ul> </li> <li>Epoxides: <ul> <li>are highly reactive with acids, bases, and oxidising and reducing agents.</li> <li>react, possibly violently, with anhydrous metal chlorides, ammonia, amines and group 1 metals.</li> <li>may polymerise in the presence of peroxides or heat - polymerisation may be violent</li> <li>may react, possibly violently, with water in the presence of acids and other catalysts.</li> <li>Phenols are incompatible with strong reducing substances such as hydrides, nitrides, alkali metals, and sulfides.</li> <li>Avoid use of aluminium, copper and brass alloys in storage and process equipment.</li> <li>Heat is generated by the acid-base reaction between phenols and bases.</li> <li>Phenols are sulfonated very readily (for example, by concentrated sulfuric acid at room temperature), these reactions generate heat.</li> <li>Phenols are nitrated very readily (for example, by concentrated sulfuric acid at room temperature), these reactions generate heat.</li> <li>Phenols are nitrated very readily (for example, by concentrated sulfuric acid at room temperature), these reactions generate heat.</li> <li>Phenols are nitrated very readily (for example, by concentrated sulfuric acid at room temperature), these reactions generate heat.</li> <li>Phenols are nitrated very readily (for example, by concentrated sulfuric acid at room temperature), these reactions generate heat.</li> <li>Phenols are intrated very readily (for example, by concentrated sulfuric acid at room temperature), these reactions generate heat.</li> <li>Phenols are intrated very readily (for example, by concentrated sulfuric acid at room temperature), these reactions develoe the wolegate heat and tradequate levels</li> <li>may polymerise in contact with heat, organic and inorganic free radical producing initiators</li> <li< td=""></li<></ul></li></ul>

# 7.3. Specific end use(s)

See section 1.2

# SECTION 8 Exposure controls / personal protection

# 8.1. Control parameters

Ingredient	DNELs Exposure Pattern Worker	PNECs Compartment	
aluminium hydroxide	Inhalation 10.76 mg/m³ (Systemic, Chronic) Inhalation 10.76 mg/m³ (Local, Chronic) Oral 4.74 mg/kg bw/day (Systemic, Chronic) *	Not Available	
zinc oxide	Dermal 83 mg/kg bw/day (Systemic, Chronic)       0.19 µg/L (Water (Fresh))         Inhalation 5 mg/m³ (Systemic, Chronic)       1.14 µg/L (Water - Intermittent release)         Inhalation 0.5 mg/m³ (Local, Chronic)       1.2 µg/L (Water (Marine))         Inhalation 0.5 mg/m³ (Local, Chronic)       18 mg/kg sediment dw (Sediment (Fresh Water))         Dermal 83 mg/kg bw/day (Systemic, Chronic) *       0.4 mg/kg sediment dw (Sediment (Marine))         Inhalation 2.5 mg/m³ (Systemic, Chronic) *       0.7 mg/kg soil dw (Soil)         Oral 0.83 mg/kg bw/day (Systemic, Chronic) *       0.7 mg/kg soil dw (Soil)         0.16 mg/kg food (Oral)       0.16 mg/kg food (Oral)		
phenol/ formaldehyde resin	Dermal 28 mg/kg bw/day (Systemic, Chronic) Inhalation 98.7 mg/m <sup>3</sup> (Systemic, Chronic) Dermal 10 mg/kg bw/day (Systemic, Chronic) * Inhalation 14.8 mg/m <sup>3</sup> (Systemic, Chronic) * Oral 10 mg/kg bw/day (Systemic, Chronic) *	0.172 mg/L (Water (Fresh)) 17.2 µg/L (Water - Intermittent release) 1.72 mg/L (Water (Marine)) 0.647 mg/kg sediment dw (Sediment (Fresh Water)) 64.7 µg/kg sediment dw (Sediment (Marine)) 28.4 µg/kg soil dw (Soil)	
(C12-14)alkylglycidyl ether	Dermal 1 mg/kg bw/day (Systemic, Chronic) Inhalation 3.6 mg/m³ (Systemic, Chronic) Dermal 0.5 mg/kg bw/day (Systemic, Chronic) * Inhalation 0.87 mg/m³ (Systemic, Chronic) * Oral 0.5 mg/kg bw/day (Systemic, Chronic) *	0.106 mg/L (Water (Fresh)) 0.011 mg/L (Water - Intermittent release) 0.072 mg/L (Water (Marine)) 307.16 mg/kg sediment dw (Sediment (Fresh Water)) 30.72 mg/kg sediment dw (Sediment (Marine)) 1.234 mg/kg soil dw (Soil) 10 mg/L (STP)	
distillates, petroleum, light, hydrotreated	Oral 18.75 mg/kg bw/day (Systemic, Chronic) *	Not Available	

\* Values for General Population

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# Occupational Exposure Limits (OEL)

INGREDIENT DATA						
Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Not Available	Not Available	Not Available	Not Available	Not Available	Not Available	Not Available

#### Not Applicable

### Emergency Limits

Ingredient	TEEL-1	TEEL-2		TEEL-3
bisphenol F diglycidyl ether copolymer	30 mg/m3 330 mg/m3			2,000 mg/m3
aluminium hydroxide	8.7 mg/m3	73 mg/m3		440 mg/m3
zinc oxide	10 mg/m3	15 mg/m3		2,500 mg/m3
distillates, petroleum, light, hydrotreated	140 mg/m3	1,500 mg/m3		8,900 mg/m3
Ingredient	Original IDLH		Revised IDLH	
bisphenol F diglycidyl ether copolymer	Not Available		Not Available	
aluminium hydroxide	Not Available		Not Available	
zinc oxide	500 mg/m3		Not Available	
phenol/ formaldehyde resin	Not Available		Not Available	
(C12-14)alkylglycidyl ether	Not Available		Not Available	
distillates, petroleum, light, hydrotreated	2,500 mg/m3		Not Available	
monomethyl phosphate ethoxylated	Not Available		Not Available	

#### Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating Occupational Exposure Band Limit		
bisphenol F diglycidyl ether copolymer	E	≤ 0.1 ppm	
aluminium hydroxide	E	≤ 0.01 mg/m³	
zinc oxide	E	≤ 0.01 mg/m³	
phenol/ formaldehyde resin	E	≤ 0.01 mg/m³	
(C12-14)alkylglycidyl ether	E	≤ 0.1 ppm	
distillates, petroleum, light, hydrotreated	E	≤ 0.1 ppm	
monomethyl phosphate ethoxylated	E	≤ 0.1 ppm	
Notes:	Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.		

#### MATERIAL DATA

It is the goal of the ACGIH (and other Agencies) to recommend TLVs (or their equivalent) for all substances for which there is evidence of health effects at airborne concentrations encountered in the workplace.

At this time no TLV has been established, even though this material may produce adverse health effects (as evidenced in animal experiments or clinical experience). Airborne concentrations must be maintained as low as is practically possible and occupational exposure must be kept to a minimum.

NOTE: The ACGIH occupational exposure standard for Particles Not Otherwise Specified (P.N.O.S) does NOT apply.

Sensory irritants are chemicals that produce temporary and undesirable side-effects on the eyes, nose or throat. Historically occupational exposure standards for these irritants have been based on observation of workers' responses to various airborne concentrations. Present day expectations require that nearly every individual should be protected against even minor sensory irritation and exposure standards are established using uncertainty factors or safety factors of 5 to 10 or more. On occasion animal no-observable-effect-levels (NOEL) are used to determine these limits where human results are unavailable. An additional approach, typically used by the TLV committee (USA) in determining respiratory standards for this group of chemicals, has been to assign ceiling values (TLV C) to rapidly acting irritants and to assign short-term exposure limits (TLV STELs) when the weight of evidence from irritation, abd elimination half-life. However this system is being replaced to be consistent with the European Union (EU) Scientific Committee for Occupational Exposure Limits (SCOEL); this is more closely allied to that of the USA.

OSHA (USA) concluded that exposure to sensory irritants can:

- cause inflammation
- cause increased susceptibility to other irritants and infectious agents
- lead to permanent injury or dysfunction
- permit greater absorption of hazardous substances and
- ▶ acclimate the worker to the irritant warning properties of these substances thus increasing the risk of overexposure.

### for zinc oxide:

Zinc oxide intoxication (intoxication zincale) is characterised by general depression, shivering, headache, thirst, colic and diarrhoea.

Exposure to the fume may produce metal fume fever characterised by chills, muscular pain, nausea and vomiting. Short-term studies with guinea pigs show pulmonary function changes and morphologic evidence of small airway inflammation. A no-observed-adverse-effect level (NOAEL) in guinea pigs was 2.7 mg/m3 zinc oxide. Based on present data, the current TLV-TWA may be inadequate to protect exposed workers although known physiological differences in the guinea pig make it more susceptible to functional impairment of the airways than humans.

Exposed individuals are NOT reasonably expected to be warned, by smell, that the Exposure Standard is being exceeded.

Odour Safety Factor (OSF) is determined to fall into either Class C, D or E.

The Odour Safety Factor (OSF) is defined as:

OSF= Exposure Standard (TWA) ppm/ Odour Threshold Value (OTV) ppm

Classification into classes follows: ClassOSF Description

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- 550 Over 90% of exposed individuals are aware by smell that the Exposure Standard (TLV-TWA for example) is being reached, even when distracted by working activities Α
- В 26-550As 'A' for 50-90% of persons being distracted
- С 1-26 As 'A' for less than 50% of persons being distracted
- 0.18-1 10-50% of persons aware of being tested perceive by smell that the Exposure Standard is being reached D
- <0.18 As 'D' for less than 10% of persons aware of being tested F

The concentration of dust, for application of respirable dust limits, is to be determined from the fraction that penetrates a separator whose size collection efficiency is described by a cumulative log-normal function with a median aerodynamic diameter of 4.0 um (+-) 0.3 um and with a geometric standard deviation of 1.5 um (+-) 0.1 um, i.e..generally less than 5 um. For epichlorohydrin

Odour Threshold Value: 0.08 ppm

NOTE: Detector tubes for epichlorohydrin, measuring in excess of 5 ppm, are commercially available. Exposure at or below the recommended TLV-TWA is thought to minimise the potential for adverse respiratory, liver, kidney effects. Epichlorohydrin has been implicated as a human skin sensitiser, hence individuals who are hypersusceptible or otherwise unusually responsive to certain chemicals may NOT be adequately protected from adverse health effects. Odour Safety Factor (OSF)

OSF=0.54 (EPICHLOROHYDRIN)

#### for kerosene CAS 8008-20-6

TLV TWA: 100 mg/m3 as total hydrocarbon vapour Skin A3 OEL TWA: 14 ppm, 100 mg/m3 [NIOSH, 1985] REL TWA: 150 ppm [Shell] CEL TWA: 300 ppm, 900 mg/m3 (CEL = Chemwatch Exposure Limit)

for petroleum distillates:

CEL TWA: 500 ppm, 2000 mg/m3 (compare OSHA TWA) (CEL = Chemwatch Exposure Limit)

### 8.2. Exposure controls

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8.2.1. Appropriate engineering controls	<ul> <li>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:</li> <li>Process controls which involve changing the way a job activity or process is done to reduce the risk.</li> <li>Enclosure and/or isolation of emission source which keeps a selected hazard 'physically' away from the worker and ventilation that strategically 'adds' and 'removes' air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.</li> <li>Employees exposed to confirmed human carcinogens should be authorized to do so by the employer, and work in a regulated area.</li> <li>Work should be undertaken in an isolated system such as a 'glowe-box'. Employees should wash their hands and arms upon completion of the assigned task and before engaging in other activities not associated with the isolated system.</li> <li>Within regulated areas, the carcinogen should be stored in sealed containers, or enclosed in a closed system, including piping systems, with any sample ports or openings closed while the carcinogens are contained within.</li> <li>Open-vessel systems are prohibited.</li> <li>Each operation should be provided with continuous local exhaust ventilation so that air movement is always from ordinary work areas to the operation.</li> <li>Exhaust air should be introduced in sufficient volume to maintain correct operation of the local exhaust system.</li> <li>For maintenance and decontamination activities, authorized employee entering the area should be provided with and required to wear clean, impervise garments, including ployes, boots and continuous-air supplied hood. Prior to removing protective garments the employee should</li></ul>
8.2.2. Personal protection	
Eye and face protection	<ul> <li>Safety glasses with side shields.</li> <li>Chemical goggles.</li> <li>Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]</li> </ul>
Skin protection	See Hand protection below
Hands/feet protection	<ul> <li>NOTE:</li> <li>The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.</li> <li>Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.</li> <li>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</li> <li>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</li> <li>Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</li> <li>Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:         <ul> <li>frequency and duration of contact,</li> <li>chemical resistance of glove material,</li> </ul> </li> </ul>

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	· glove thickness and
	<ul> <li>dexterity</li> <li>Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).</li> </ul>
	• When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240
	minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
	<ul> <li>When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.</li> </ul>
	· Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.
	Contaminated gloves should be replaced.     As defined in ASTM E 720.06 in any application, gloves are rated as:
	As defined in ASTM F-739-96 in any application, gloves are rated as: • Excellent when breakthrough time > 480 min
	· Good when breakthrough time > 20 min
	Fair when breakthrough time < 20 min     Poor when glove material degrades
	For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.
	It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on
	consideration of the task requirements and knowledge of breakthrough times.
	Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers technical data should always be taken into account to ensure selection of the most appropriate glove for the task.
	Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:
	• Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only
	likely to give short duration protection and would normally be just for single use applications, then disposed of. • Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or
	puncture potential
	Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.
	When handling liquid-grade epoxy resins wear chemically protective gloves , boots and aprons.
	The performance, based on breakthrough times ,of: Ethyl Vinyl Alcohol (EVAL laminate) is generally excellent
	Butyl Rubber ranges from excellent to good
	Nitrile Butyl Rubber (NBR) from excellent to fair.
	Neoprene from excellent to fair     Polyvinyl (PVC) from excellent to poor
	As defined in ASTM F-739-96
	Excellent breakthrough time > 480 min
	<ul> <li>Good breakthrough time &gt; 20 min</li> <li>Fair breakthrough time &lt; 20 min</li> </ul>
	Poor glove material degradation
	Gloves should be tested against each resin system prior to making a selection of the most suitable type. Systems include both the resin and any
	hardener, individually and collectively) DO NOT use cotton or leather (which absorb and concentrate the resin), natural rubber (latex), medical or polyethylene gloves
	(which absorb the resin).
	<ul> <li>DO NOT use barrier creams containing emulsified fats and oils as these may absorb the resin; silicone-based barrier creams should be reviewed prior to use.</li> </ul>
	Replacement time should be considered when selecting the most appropriate glove. It may be more effective to select a glove with lower
	chemical resistance but which is replaced frequently than to select a more resistant glove which is reused many times
	Experience indicates that the following polymers are suitable as glove materials for protection against undissolved, dry solids, where abrasive particles are not present.
	<ul> <li>polychloroprene.</li> </ul>
	nitrile rubber.
	<ul> <li>butyl rubber.</li> <li>fluorocaoutchouc.</li> </ul>
	▶ polyvinyl chloride.
	Gloves should be examined for wear and/ or degradation constantly.
Body protection	See Other protection below
	Employees working with confirmed human carcinogens should be provided with, and be required to wear, clean, full body protective clothing
	(smocks, coveralls, or long-sleeved shirt and pants), shoe covers and gloves prior to entering the regulated area. [AS/NZS ISO 6529:2006 or
	national equivalent]  Employees engaged in handling operations involving carcinogens should be provided with, and required to wear and use half-face filter-type
	respirators with filters for dusts, mists and fumes, or air purifying canisters or cartridges. A respirator affording higher levels of protection may
	<ul> <li>be substituted. [AS/NZS 1715 or national equivalent]</li> <li>Emergency deluge showers and eyewash fountains, supplied with potable water, should be located near, within sight of, and on the same</li> </ul>
	level with locations where direct exposure is likely.
	Prior to each exit from an area containing confirmed human carcinogens, employees should be required to remove and leave protective
Other protection	clothing and equipment at the point of exit and at the last exit of the day, to place used clothing and equipment in impervious containers at the point of exit for purposes of decontamination or disposal. The contents of such impervious containers must be identified with suitable
	labels. For maintenance and decontamination activities, authorized employees entering the area should be provided with and required to
	wear clean, impervious garments, including gloves, boots and continuous-air supplied hood.
	Prior to removing protective garments the employee should undergo decontamination and be required to shower upon removal of the garments and hood.
	P Overalls.
	P.V.C apron.
	<ul> <li>Barrier cream.</li> <li>Skin cleansing cream.</li> </ul>
	<ul> <li>Skin cleansing cream.</li> <li>Eye wash unit.</li> </ul>

# **Respiratory protection**

Particulate. (AS/NZS 1716 & 1715, EN 143:2000 & 149:001, ANSI Z88 or national equivalent)

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	P1 Air-line*	-	PAPR-P1
	Air-line	-	-

up to 50 x ES	Air-line**	P2	PAPR-P2
up to 100 x ES	-	P3	-
		Air-line*	-
100+ x ES	-	Air-line**	PAPR-P3

\* - Negative pressure demand \*\* - Continuous flow

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

· Respirators may be necessary when engineering and administrative controls do not adequately prevent exposures.

• The decision to use respiratory protection should be based on professional judgment that takes into account toxicity information, exposure measurement data, and frequency and likelihood of the worker's exposure - ensure users are not subject to high thermal loads which may result in heat stress or distress due to personal protective equipment (powered, positive flow, full face apparatus may be an option).

Published occupational exposure limits, where they exist, will assist in determining the adequacy of the selected respiratory protection. These may be government mandated or vendor recommended.

Certified respirators will be useful for protecting workers from inhalation of particulates when properly selected and fit tested as part of a complete respiratory protection program.
 Where protection from nuisance levels of dusts are desired, use type N95 (US) or type P1 (EN143) dust masks. Use respirators and components tested and approved under

appropriate government standards such as NIOSH (US) or CEN (EU)

Use approved positive flow mask if significant quantities of dust becomes airborne.

• Try to avoid creating dust conditions.

Where significant concentrations of the material are likely to enter the breathing zone, a Class P3 respirator may be required.

Class P3 particulate filters are used for protection against highly toxic or highly irritant particulates

Filtration rate: Filters at least 99.95% of airborne particles

Suitable for:

· Relatively small particles generated by mechanical processes eg. grinding, cutting, sanding, drilling, sawing.

Sub-micron thermally generated particles e.g. welding fumes, fertilizer and bushfire smoke.

· Biologically active airborne particles under specified infection control applications e.g. viruses, bacteria, COVID-19, SARS

 $\cdot$  Highly toxic particles e.g. Organophosphate Insecticides, Radionuclides, Asbestos

Note: P3 Rating can only be achieved when used with a Full Face Respirator or Powered Air-Purifying Respirator (PAPR). If used with any other respirator, it will only provide filtration protection up to a P2 rating.

### 8.2.3. Environmental exposure controls

See section 12

**SECTION 9** Physical and chemical properties

# 9.1. Information on basic physical and chemical properties

Appearance	White		
Physical state	Solid	Relative density (Water = 1)	1.64
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	>20.5
Initial boiling point and boiling range (°C)	>150	Molecular weight (g/mol)	Not Available
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Available	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Applicable
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (Not Available%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available
Nanoform Solubility	Not Available	Nanoform Particle Characteristics	Not Available
Particle Size	Not Available		

9.2. Other information

Not Available

10.1.Reactivity	See section 7.2
10.2. Chemical stability	<ul> <li>Unstable in the presence of incompatible materials.</li> <li>Product is considered stable.</li> <li>Hazardous polymerisation will not occur.</li> </ul>
10.3. Possibility of hazardous reactions	See section 7.2
10.4. Conditions to avoid	See section 7.2
10.5. Incompatible materials	See section 7.2
10.6. Hazardous decomposition products	See section 5.3

# **SECTION 11 Toxicological information**

# 11.1. Information on toxicological effects

Inhaled	The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting. Strong evidence exists that exposure to the material may produce serious irreversible damage (other than carcinogenesis, mutagenesis and teratogenesis) following a single exposure by inhalation. In animal testing, exposure to aerosols of some reactive diluents (notably o-cresol glycidyl ether, CAS RN: 2210-79-9) has been reported to affect the adrenal gland, central nervous system, kidney, liver, ovaries, spleen, testes, thymus, and respiratory tract. Inhalation hazard is increased at higher temperatures. Strong evidence exists that exposure to the material may produce serious irreversible damage (other than carcinogenesis, mutagenesis and teratogenesis) following a single exposure by skin contact.
Ingestion	Strong evidence exists that exposure to the material may produce serious irreversible damage (other than carcinogenesis, mutagenesis and teratogenesis) following a single exposure by swallowing. Reactive diluents exhibit a range of ingestion hazards. Small amounts swallowed incidental to normal handling operations are not likely to cause injury. However, swallowing larger amounts may cause injury. The material has <b>NOT</b> been classified by EC Directives or other classification systems as 'harmful by ingestion'. This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident. Present definitions of harmful or toxic substances are generally based on doses producing mortality rather than those producing morbidity (disease, ill-health). Gastrointestinal tract discomfort may produce nausea and vomiting. In an occupational setting however, ingestion of insignificant quantities is not thought to be cause for concern. High molecular weight material; on single acute exposure would be expected to pass through gastrointestinal tract with little change / absorption. Occasionally accumulation of the solid material within the alimentary tract may result in formation of a bezoar (concretion), producing discomfort.
Skin Contact	Evidence exists, or practical experience predicts, that the material either produces inflammation of the skin in a substantial number of individuals following direct contact, and/or produces significant inflammation when applied to the healthy intact skin of animals, for up to four hours, such inflammation being present twenty-four hours or more after the end of the exposure period. Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (nonallergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis. At the microscopic level there may be intercellular oedema of the spongy layer of the skin (spongiosis) and intracellular oedema of the epidermis. Strong evidence exists that exposure to the material may produce serious irreversible damage (other than carcinogenesis, mutagenesis and teratogenesis) following a single exposure by skin contact. The material may accentuate any pre-existing dermatitis condition Skin contact is not thought to have harmful health effects (as classified under EC Directives); the material may still produce health damage following entry through wounds, lesions or abrasions. Skin contact with reactive diluents may cause slight to moderate irritation with local redness. Repeated or prolonged skin contact may cause burns. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
Eye	Evidence exists, or practical experience predicts, that the material may cause eye irritation in a substantial number of individuals and/or may produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals. Repeated or prolonged eye contact may cause inflammation characterised by temporary redness (similar to windburn) of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur. Eye contact with reactive diluents may cause slight to severe irritation with the possibility of chemical burns or moderate to severe corneal injury.
Chronic	Repeated or long-term occupational exposure is likely to produce cumulative health effects involving organs or biochemical systems. Practical experience shows that skin contact with the material is capable either of inducing a sensitisation reaction in a substantial number of individuals, and/or of producing a positive response in experimental animals. Substances that can cause occupational asthma (also known as asthmagens and respiratory sensitisers) can induce a state of specific airway hyper-responsiveness via an immunological, irritant or other mechanism. Once the airways have become hyper-responsive, further exposure to the substance, sometimes even to tiny quantities, may cause respiratory symptoms. These symptoms can range in severity from a runny nose to asthma. Not all workers who are exposed to a sensitiser will become hyper-responsive and it is impossible to identify in advance who are likely to become hyper-responsive. Substances than can cause occupational asthma should be distinguished from substances which may trigger the symptoms of asthma in people with pre-existing air-way hyper-responsiveness. The latter substances are not classified as asthmagens or respiratory sensitisers Wherever it is reasonably practicable, exposure to substances that can cuase occupational asthma should be prevented. Where this is not possible the primary aim is to apply adequate standards of control to prevent workers from becoming hyper-responsive. Activities giving rise to short-term peak concentrations should receive particular attention when risk management is being considered. Health surveillance is appropriate for all employees exposed or liable to be exposed to a substance which may cause occupational asthma and there should be appropriate consultation with an occupational health professional over the degree of risk and level of surveillance.

On the basis of epidemiological data, the material is regarded as carcinogenic to humans. There is sufficient data to establish a causal association between human exposure to the material and the development of cancer.

Exposure to the material may cause concerns for human fertility, generally on the basis that results in animal studies provide sufficient evidence to cause a strong suspicion of impaired fertility in the absence of toxic effects, or evidence of impaired fertility occurring at around the same dose levels as other toxic effects, but which are not a secondary non-specific consequence of other toxic effects.

The polymer contained in this product has reactive groups (aldehydes and phenolics) generally considered to be of moderate concern (US EPA). In general, aldehydes are reactive. Due to their water solubility and severe irritant properties, the lower aldehydes attack exposed moist tissue, particularly the eyes and mucous membranes of the upper respiratory tract. Aldehydes can also be skin and respiratory sensitisers, e.g. formaldehyde and glutaraldehyde. Lower solubility aldehydes can penetrate further into the lungs. Skin sensitisation reactions have been noted after exposure to urea-formaldehyde respins.

Phenolic groups with ortho and para positions free from substitution are reactive; this is because the ortho and para positions on the aromatic ring are highly activated by the phenolic hydroxyl group and are therefore readily substituted.

The acute toxicity of polymers of the group with a molecular weight above 1000 is expected to be lower. Whilst it is generally accepted that polymers with a molecular weight exceeding 1000 are unlikely to pass through biological membranes, oligomers with lower molecular weight and specifically, those with a molecular weight below 500, may. Estimations based on a 'highly' dispersed polymer population suggest that a polymer of approximate molecular weight 1000 could contain no more than one reactive group of moderate concern for it to be regulated as a polymer of low concern (a so-called PLC) 2500). Polymers with a molecular weight above 10000 are generally considered to be PLCs because these are not expected to be absorbed by biological systems. The choice of 10000 as a cut-off value is thought to provide a safety factor of 100, regarded as reasonable in light of limited data, duration of studies, dose levels at which effects are seen, and extrapolation from animals to humans. All dlycidyl ethers show genotoxic potential due their alkylating properties. Those dlycidyl ethers that have been investigated in long term studies

exhibit more or less marked carcinogenic potential. Alkylating group may damage the stem cell which acts as the precursor to components of the blood. Loss of the stem cell may result in pancytopenia (a reduction in the number of red and white blood cells and platelets) with a latency period corresponding to the lifetime of the individual blood cells. Granulocytopenia (a reduction in granular leukocytes) develops within days and thrombocytopenia (a disorder involving platelets), within 1-2 weeks, whilst loss of erythrocytes (red blood cells) need months to become clinically manifest. Aplastic anaemia develops due to complete destruction of the stem cells.

Reported adverse effects in laboratory animals include sensitization, and skin and eye irritation, as well as mutagenic and tumorigenic activity. Testicular abnormalities (including testicular atrophy with decreased spermatogenic activity) following exposure to glycidyl ethers have been reported. Haemopoietic abnormalities following exposure to glycidyl ethers, including alteration of the leukocyte count, atrophy of lymphoid tissue, and bone marrow cytotoxicity have also been reported. These abnormalities were usually observed along with pneumonia and/or toxemia, and therefore may be secondary effects. However, especially in light of the generalized reduction in leukocytes and the atrophy of lymphoid tissues, the observed haemopoietic abnormalities may have been predisposing factors to pneumonia. While none of the individual research reports are conclusive with respect to the ability of glycidyl ethers to produce permanent changes to the testes or haemopoietic system in laboratory animals, the pattern of displayed effects is reason for concern

Glycidyl ethers have been shown to cause allergic contact dermatitis in humans. Glycidyl ethers generally cause skin sensitization in experimental animals. Necrosis of the mucous membranes of the nasal cavities was induced in mice exposed to allyl glycidyl ether.

A study of workers with mixed exposures was inconclusive with regard to the effects of specific glycidyl ethers. Phenyl glycidyl ether, but not n-butyl glycidyl ether, induced morphological transformation in mammalian cells in vitro. n-Butyl glycidyl ether induced micronuclei in mice in vivo following intraperitoneal but not oral administration. Phenyl glycidyl ether did not induce micronuclei or chromosomal aberrations in animal cells in vitro. Alkyl C12 or C14 glycidyl ether did not induce DNA damage in cultured human cells or mutation in cultured animal cells. Allyl glycidyl ether induced mutation in Drosophila. The glycidyl ethers were generally mutagenic to bacteria. For some reactive diluents, prolonged or repeated skin contact may result in absorption of potentially harmful amounts or allergic skin reactions Exposure to some reactive diluents (notably neopentylglycol diglycidyl ether, CAS RN:17557-23-2) has caused cancer in some animal testing. Following an oral intake of extremely high doses of zinc (where 300 mg Zn/d – 20 times the US Recommended Dietary Allowance (RDA) – is a 'low intake' overdose), nausea, vomiting, pain, cramps and diarrhea may occur. There is evidence of induced copper deficiency, alterations of blood lipoprotein levels, increased levels of LDL, and decreased levels of HDL at long-term intakes of 100 mg Zn/d. The USDA RDA is 15 mg Zn/d.

There is also a condition called the 'zinc shakes' or 'zinc chills' or metal fume fever that can be induced by the inhalation of freshly formed zinc oxide formed during the welding of galvanized materials.

Supplemental zinc can prevent iron absorption, leading to iron deficiency and possible peripheral neuropathy, with loss of sensation in extremities.

Zinc is necessary for normal fetal growth and development. Fetal damage may result from zinc deficiency. Only one report in the literature suggested adverse developmental effects in humans due to exposure to excessive levels of zinc. Four women were given zinc supplements of 0.6 mg zinc/kg/day as zinc sulfate during the third trimester of pregnancy. Three of the women had premature deliveries, and one delivered a stillborn infant. However, the significance of these results cannot be determined because very few details were given regarding the study protocol, reproductive histories, and the nutritional status of the women. Other human studies have found no developmental effects in the newborns of mothers consuming 0.3 mg zinc/kg/day as zinc sulfate or zinc citrate or 0.06 mg zinc/kg/day as zinc aspartate during the last two trimesters. There has been a suggestion that increased serum zinc levels in pregnant women may be associated with an increase in neural tube defects, but others have failed to confirm this association. The developmental toxicity of zinc in experimental animals has been evaluated in a number of investigations. Exposure to high levels of zinc in the diet prior to and/or during gestation has been associated with increased fetal resorptions, reduced fetal weights, altered tissue concentrations of fetal iron and copper, and reduced growth in the offspring.

Animal studies suggest that exposure to very high levels of dietary zinc is associated with reduced fetal weight, alopecia, decreased hematocrit, and copper deficiency in offspring. For example, second generation mice exposed to zinc carbonate during gestation and lactation (260 mg/kg/day in the maternal diet), and then continued on that diet for 8 weeks, had reduced body weight, alopecia, and signs of copper deficiency (e.g., lowered hematocrit and occasional achromotrichia [loss of hair colour]. Similarly, mink kits from dams that ingested a time-weighted-average dose of 20.8 mg zinc/kg/day as zinc sulfate also had alopecia and achromotrichia. It is likely that the alopecia resulted from zinc-induced copper deficiency, which is known to cause alopecia in monkeys. However, no adverse effects were observed in parental mice or mink. No effects on reproduction were reported in rats exposed to 50 mg zinc/kg/day as zinc carbonate; however, increased stillbirths were observed in rats exposed to 250 mg zinc/kg/day.

Welding or flame cutting of metals with zinc or zinc dust coatings may result in inhalation of zinc oxide fume; high concentrations of zinc oxide fume may result in 'metal fume fever'; also known as 'brass chills', an industrial disease of short duration. [I.L.O] Symptoms include malaise, fever, weakness, nausea and may appear quickly if operations occur in enclosed or poorly ventilated areas.

Genotoxicity studies conducted in a variety of test systems have failed to provide evidence for mutagenicity of zinc. However, there are indications of weak clastogenic effects following zinc exposure.

There are reports of lung damage due to excessive inhalation of alumina dust. Ingestion of large amounts of aluminium hydroxide for prolonged periods may cause phosphate depletion, especially if phosphate intake is low. This may cause loss of appetite, muscle weakness, muscular disease and even softening of the bones. These effects have not been reported in people occupationally exposed to aluminium hydroxide. Bisphenol F, bisphenol A, fluorine-containing bisphenol A (bisphenol AF), and other diphenylalkanes were found to be oestrogenic in a bioassay with MCF7 human breast cancer cells in culture Bisphenol F (4,4'-dihydroxydiphenylmethane) has been reported to exhibit oestrogen agonistic properties in the uterotrophic assay. Bisphenol F (BPF) is present in the environment and as a contaminant of food. Humans may, therefore, be exposed to BP. BPF has been shown to have genotoxic and endocrine-disruptor properties in a human hepatoma cell line (HepG2), which is a model system for studies of xenobiotic toxicity. BPF was largely metabolised into the corresponding sulfate by the HepG2 cell line. BPF was metabolised into both sulfate and glucuronide by human hepatocytes, but with differences between individuals. The metabolism of BPF in both HepG2 cells and human hepatocytes suggests the existence of a detoxification pathway

Bisphenol F was orally administered at doses 0, 20, 100 and 500 mg/kg per day for at least 28 days, but no clear endocrine-mediated changes were detected, and it was concluded to have no endocrine-mediated effects in young adult rats. On the other hand, the main effect of bisphenol F was concluded to be liver toxicity based on clinical biochemical parameters and liver weight, but without histopathological changes. The no-observed-effect level for bisphenol F is concluded to be under 20 mg/kg per day since decreased body weight accompanied by decreased serum total cholesterol, glucose, and albumin values were observed in the female rats given 20 mg/kg per day or higher doses of bisphenol F.

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hum incre neur (10 u mett Bisp oest is in and seals the o Cono from Man (deto BPA weig trigly	ug/kg) showed increased prostate cancer susceptibility wh hylation which is involved in epigenetic changes. henol A is the isopropyl adduct of 4,4'-dihydroxydiphenyl or orgen receptor/anti-tumour drug carriers in the developme duced with 1 to 100 mg/kg body weight in animal models. I fissures. Samples of saliva collected from dental patients of ant has been shown to be oestrogenic in vitro; such sealar cause of additional concerns in children. cerns have been raised about the possible developmental epoxy linings in metal cans which come in contact with fo y drugs, including naproxen, salicylic acid, carbamazepine oxification). belongs to the list of compounds having this property as ti h (obesogens)t. Several mechanisms can help explain the rceride accumulation is the decreased production of the ho	has concluded that bisp that maternal oral expos studies have suggester stasis of neuroblastoma en adults. At least one s oxide (DHDPO). A serier nt of a class of theraped Bisphenol A sealants ar during a 1-hour period for hts may represent an ac effects on the foetus/er od-stuffs. e and mefenamic acid ca he rodent models have e effect of BPA on body promone adiponectin from ulture settings . The exp	of the doubtful statistical significance of the small henol A is able to induce neoplastic transformation in sure to low concentrations of bisphenol A, during lactation, d that bisphenol A can promote the growth of or cells. Newborn rats exposed to a low-dose of bisphenol A study has suggested that bisphenol A suppresses DNA s of DHDPO analogues have been investigated as potential titic drugs called 'cytostatic hormones'. Oestrogenic activity e frequently used in dentistry for treatment of dental pits ollowing application contain the monomer. A bisphenol-A lditional source of xenoestrogens in humans and may be nbryo or neonate resulting from the leaching of bisphenol A an, in vitro, significantly inhibit bisphenol A glucuronidation shown that BPA exposure is linked with increased body weight increase. A possible mechanism leading to n all human adipose tissue tested when exposed to very
med toge	iators of fat metabolism could explain the increase in weig ther with other obesogens, low, environmentally relevant lu onged or repeated skin contact may cause drying with crac	ht following BPA exposi evels of BPA may contri	bute to the human obesity phenomenon.
	iators of fat metabolism could explain the increase in weig ther with other obesogens, low, environmentally relevant lo onged or repeated skin contact may cause drying with crac	ht following BPA exposi evels of BPA may contri cking, irritation and poss	bute to the human obesity phenomenon.
9460TC Thermally Conductive	iators of fat metabolism could explain the increase in weig ther with other obesogens, low, environmentally relevant le	ht following BPA exposi evels of BPA may contri	bute to the human obesity phenomenon.
9460TC Thermally Conductive 1-Part Epoxy Adhesive	iators of fat metabolism could explain the increase in weig ther with other obesogens, low, environmentally relevant lo onged or repeated skin contact may cause drying with crac XICITY t Available	ht following BPA expose evels of BPA may contri cking, irritation and pose IRRITATION Not Availabl	bute to the human obesity phenomenon. sible dermatitis following.
9460TC Thermally Conductive 1-Part Epoxy Adhesive 1000 1000 1000 1000 1000 1000 1000 10	iators of fat metabolism could explain the increase in weig ther with other obesogens, low, environmentally relevant lo onged or repeated skin contact may cause drying with crac XICITY	ht following BPA expose evels of BPA may contri cking, irritation and poss IRRITATION Not Availabl	bute to the human obesity phenomenon.

zinc oxide	TOXICITY           dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup> Inhalation(Rat) LC50; >1.79 mg/l4h <sup>[1]</sup> Oral (Rat) LD50; >5000 mg/kg <sup>[1]</sup>	IRRITATION         Eye (rabbit) : 500 mg/24 h - mild         Eye: no adverse effect observed (not irritating) <sup>[1]</sup> Skin (rabbit) : 500 mg/24 h- mild         Skin: no adverse effect observed (not irritating) <sup>[1]</sup>
phenol/ formaldehyde resin	TOXICITY           Dermal (rabbit) LD50: >5000 mg/kg <sup>[2]</sup> Oral (Rat) LD50; >2500 mg/kg <sup>[2]</sup>	IRRITATION         Eye(rabbit):40/110 mod - Draize         Eye: adverse effect observed (irritating) <sup>[1]</sup> Skin (rabbit): 3/8 - mod - Draize         Skin: no adverse effect observed (not irritating) <sup>[1]</sup>

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	TOXICITY	IRRITATION			
	Oral (Rat) LD50; >10000 mg/kg <sup>[2]</sup>	Eye (rabbit): mild [Ciba]			
		Eye: adverse effect observed (irritating) <sup>[1]</sup>			
		Skin (guinea pig): sensitiser			
(C12-14)alkylglycidyl ether		Skin (human): Irritant			
		Skin (human): non- sensitiser			
		Skin (rabbit): moderate			
		Skin : Moderate			
		Skin: adverse effect observed (irritating) <sup>[1]</sup>			
	ΤΟΧΙΟΙΤΥ	IRRITATION			
distillates, petroleum, light,	Dermal (rabbit) LD50: >2000 mg/kg <sup>[2]</sup>	Eye: no adverse effect observed (not irritating) <sup>[1]</sup>			
hydrotreated	Inhalation(Rat) LC50; >4.3 mg/l4h <sup>[1]</sup>	Skin: adverse effect observed (irritating) <sup>[1]</sup>			
	Oral (Rat) LD50; >5000 mg/kg <sup>[2]</sup>				
monomethyl phosphate	ΤΟΧΙCITY	IRRITATION			
ethoxylated	Not Available	Not Available			
Legend:	1. Value obtained from Europe ECHA Registered Su	ubstances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwis			

9460TC Thermally Conductive 1-Part Epoxy Adhesive	The various members of the bisphenol family produce hormone like effects, seemingly as a result of binding to estrogen receptor-related receptors (ERRs; not to be confused with estrogen receptors) A suspected estrogen-related receptors (ERR) binding agent: Estrogen-related receptors (ERR, oestrogen-related receptors) are so named because of sequence homology with estrogen receptors but do not appear to bind estrogens or other tested steroid hormones. The ERR family have been demonstrated to control energy homeostasis, oxidative metabolism and mitochondrial biogenesis, while effecting mammalian physiology in the heart, brown adipose tissue, white adipose tissue, placenta, macrophages, and demonstrated additional roles in diabetes and cancer. ERRs bind enhancers throughout the genome where they exert effects on gene regulation Although their overall functions remain uncertain, they also share DNA-binding sites, co-regulators, and target genes with the conventional estrogen receptors ERalpha and ERbeta and may function to modulate estrogen signaling pathways. • ERR-alpha has wide tissue distribution but it is most highly expressed in tissues that preferentially use fatty acids as energy sources such as kidney, heart, brown adipose tissue, cerebellum, intestine, and skeletal muscle. ERRalpha has been detected in normal adrenal cortex tissues, in which its expression is possibly related to adrenal development, with a possible role in fetal adrenal function, in dehydroepiandrosterone (DHEAS) production in adrenarche, and also in steroid production of post-adrenarche/adult life. DHEA and other adrenal androgens such as androstenedione, although relatively weak androgens, are responsible for the androgenic effects of adrenarche, such as early pubic and axillary hair growth, adult-type body odor, increased oiliness of hair and skin, and mild acne. • ERR-beta is a nuclear receptor . Its function is unknown; however, a similar protein in mouse plays an essential role in placental development • ERR-gamma is a nuclear recep
ZINC OXIDE	The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.
PHENOL/ FORMALDEHYDE RESIN	The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling the epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.
(C12-14)ALKYLGLYCIDYL ETHER	for 1,2-butylene oxide (ethyloxirane): Ethyloxirane increased the incidence of tumours of the respiratory system in male and female rats exposed via inhalation. Significant increases in nasal papillary adenomas and combined alveolar/bronchiolar adenomas and carcinomas were observed in male rats exposed to 1200 mg/m3 ethyloxirane via inhalation for 103 weeks. There was also a significant positive trend in the incidence of combined alveolar/bronchiolar adenomas and carcinomas. Nasal papillary adenomas were also observed in 2/50 high-dose female rats with none occurring in control or low-dose animals. In mice exposed chronically via inhalation, one male mouse developed a squamous cell papilloma in the nasal cavity (300 mg/m3) but other tumours were not observed. Tumours were not observed in mice exposed chronically via demal exposure. When trichloreethylene containing 0.8% ethyloxirane was administered orally to mice for up to 35 weeks, followed by 0.4% from weeks 40 to 69, squamous-cell carcinomas of the forestomach occurred in 3/49 males (p=0.029, age-adjusted) and 1/48 females at week 106. Trichloroethylene administered alone did not induce these tumours and they were not observed in control animals . Two structurally related substances, oxirane (ethylene oxide) and methyloxirane (propylene oxide), which are also direct-acting alkylating agents, have been classified as carcinogenic
DISTILLATES, PETROLEUM, LIGHT, HYDROTREATED	Studies indicate that normal, branched and cyclic paraffins are absorbed from the mammalian gastrointestinal tract and that the absorption of n-paraffins is inversely proportional to the carbon chain length, with little absorption above C30. With respect to the carbon chain lengths likely to be present in mineral oil, n-paraffins may be absorbed to a greater extent that iso- or cyclo-paraffins. The major classes of hydrocarbons have been shown to be well absorbed by the gastrointestinal tract in various species. In many cases, the hydrophobic hydrocarbons are ingested in association with dietary lipids. The dependence of hydrocarbon absorption on concomitant triglyceride digestion and absorption, is known as the 'hydrocarbon continuum hypothesis', and asserts that a series of solubilising phases in the intestinal lumen, created by dietary triglycerides and their digestion products, afford hydrocarbons a route to the lipid phase of the intestinal absorptive cell (enterocyte) membrane. While some hydrocarbons may traverse the mucosal epithelium unmetabolised and appear as solutes in lipoprotein particles in intestinal lymph, there is evidence that most hydrocarbons partially separate from nutrient lipids and undergo metabolic transformation in the enterocyte. The enterocyte may play a major role in determining the proportion of an absorbed hydrocarbon that, by escaping initial biotransformation, becomes available for deposition in its unchanged form in peripheral tissues such as adipose tissue, or in the liver.

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### 9460TC Thermally Conductive 1-Part Epoxy Adhesive

### For 'kerosenes'

Acute toxicity: Oral LD50s for three kerosenes (Jet A, CAS No. 8008-20-6 and CAS No. 64742-81-0) ranged from > 2 to >20 g/kg The dermal LD50s of the same three kerosenes were all >2.0 g/kg. Inhalation LC50 values in Sprague-Dawley rats for straight run kerosene (CAS No. 8008-20-6) and hydrodesulfurised kerosene (CAS No. 64742-81-0) were reported to be > 5 and > 5.2 mg/l, respectively. No mortalities in rats were reported in rats when exposed for eight hours to saturated vapor of deodorised kerosene (probably a desulfurised kerosene). Six hour exposures of cats to the same material produced an LC50 of >6.4 mg/l

When tested in rabbits for skin irritation, straight run kerosene (CAS No. 8008-20-6) produced "moderate" to "severe" irritation. Six additional skin irritation studies on a range of kerosenes produced "mild" to "severe" irritation.

An eye irritation in rabbits of straight run kerosene (CAS No. 8008-20-6) produced Draize scores of 0.7 and 2.0 (unwashed and washed eyes) at 1 hour. By 24 hours, the Draize scores had returned to zero. Eye irritation studies have also been reported for hydrodesulfurized kerosene and jet fuel. These materials produced more irritation in the unwashed eyes at 1 hour than had the straight run kerosene. The eye irritation persisted longer than that seen with straight run kerosene, but by day 7 had resolved.

Straight run kerosene (CAS No. 8008-20-6), Jet A, and hydrodesulfurized kerosene (CAS No. 64742-81-0) have not produced sensitisation when tested in guinea pigs

Repeat-Dose toxicity: Multiple repeat-dose toxicity studies have been reported on a variety of kerosenes or jet fuels. When applied dermally, kerosenes and jet fuels have been shown to produce dermal and systemic effects

Dose levels of 200, 1000 and 2000 mg/kg of a straight run kerosene (CAS No. 8008-20-6) were applied undiluted to the skin of male and female New Zealand white rabbits The test material was applied 3x/week for 28 days. One male and one female in the 2000 mg/kg dose group found dead on days 10 and 24 respectively were thought to be treatment-related. Clinical signs that were considered to be treatment-related included: thinness, nasal discharge, lethargy, soiled anal area, anal discharge, wheezing. The high dose group appeared to have a treatment related mean body weight loss when compared to controls. Dose-related skin irritation was observed, ranging from "slight" to "moderate" in the low and high dose groups, respectively. Other treatment-related dermal findings included cracked, flaky and/or leathery skin, crusts and/or hair loss. Reductions in RBC, haemoglobin and haematocrit were seen in the male dose groups. There were no treatment related effects on a variety of clinical chemistry values. Absolute and relative weights for a number of organs were normal, with the following exceptions that were judged to be treatment-related:

• increased relative heart weights for the mid- and high- dose males and females,

increased absolute and relative spleen weights in treated females, and

• differences in absolute and relative adrenal weights in both male and female treated animals (considered to be stress-related and therefore, indirectly related to treatment).

Gross necropsy findings were confined largely to the skin. Enlarged spleens were seen in the female groups. Microscopic examination of tissues taken at necropsy found proliferative inflammatory changes in the treated skin of all male and female animals in the high dose group. These changes were, in the majority of animals, accompanied by an increase in granulopoiesis of the bone marrow. Four of six high dose males had testicular changes (multifocal or diffuse tubular hypoplasia) that were considered by the study authors to be secondary to the skin and/or weight changes.

In a different study, hydrodesulfurised kerosene was tested in a thirteen-week dermal study using Sprague-Dawley rats. Test material was applied 5x/week to the skin of male and female rats at dose levels of 165, 330 and 495 mg/kg. Aside from skin irritation at the site of application, there were no treatment-related clinical signs during the study. Screening of all animals using a functional observation battery (FOB) did not find any substance-related effects. Opthalomological examination of all animals also found no treatment-related effects. There were no treatment-related effects on growth rates, hematological or clinical chemical values, or absolute or relative organ weights. Microscopic examination of tissues from animals surviving to termination found no treatment-related changes, with the exception of a minimal degree of a proliferative and inflammatory changes in the skin.

A hydrodesulfurised middle distillate (CAS no. 64742-80-9) has also been tested in a four week inhalation study. In the study, Sprague-Dawley rats were exposed to a nominal concentration of 25mg/m3 kerosene. Exposures were for approximately 6 hr/day, five days each week for four consecutive weeks. There were no treatment-related effects on clinical condition, growth rate, absolute or relative organ weights, or any of the hematological or clinical chemistry determinations. Microscopic examination found no treatment-related changes observed in any tissues. **Carcinogenicity:** In addition to the repeat-dose studies discussed above, a number of dermal carcinogenicity studies have been performed on kerosenes or jet fuels. Following the discovery that hydrodesulfurised (HDS) kerosene caused skin tumors in lifetime mouse skin painting studies, the role of dermal irritation in tumor formation was extensively studied. HDS kerosene proved to be a mouse skin tumor promoter rather than initiator, and this promotion required prolonged dermal irritation. If the equivalent dose of kerosene was applied to the skin in manner that did not cause significant skin irritation (eg, dilution with a mineral oil) no skin tumors occurred. Dermal bioavailability studies in mice confirmed that the reduced irritation seen with samples in mineral oil was not due to decreased skin penetration. The effect of chronic acanthosis on the dermal tumorigenicity of a hydrodesulfurised kerosene was studied and the author concluded that hyperplasia was essential for tumor promotion. However, the author also concluded that subacute inflammation did not appear to be a significant factor

A sample of a hydrodesulfurised kerosene has been tested in an initiation-promotion assay in male CD-1 mice. Animal survivals were not effected by exposure to the kerosene. The study's authors concluded that the kerosene was not an initiator but it did show tumor promoting activity.

In-Vitro (Genotoxicity): The potential *in vitro* genotoxicities of kerosene and jet fuel have been evaluated in a variety of studies. Standard Ames assays on two kerosene samples and a sample of Jet A produced negative results with/without activation . Modified Ames assays on four kerosenes also produced negative results (with/without activation) . Modified Ames assays on four kerosene and jet fuel samples in mouse lymphoma assays produced a mixture of negative and positive results . Hydrodesulfurized kerosene tested in a sister chromatid exchange assay produced negative results (with/without activation)

*In-Vivo* Genotoxicity: Multiple *in vivo* genotoxicity studies have been done on a variety of kerosene-based materials. Four samples of kerosene were negative and a sample of Jet A was positive in *in vivo* bone marrow cytogenetic tests in Sprague-Dawley rats. One of the kerosene samples produced a positive response in male mice and negative results in females when tested in a sister chromatid exchange assay. Both deodorised kerosene and Jet A samples produced negative results in dominant lethal assays. The kerosene was administered to both mice and rats intraperitoneally, while the jet fuel was administered only to mice via inhalation.

Reproductive/Developmental Toxicity Either 0, 20, 40 or 60% (v/v) kerosene in mineral oil was applied to the skin of the rats. The dose per body weight equivalents were 0, 165, 330 and 494 mg/kg. Test material was applied daily, 7 days/week from 14 days premating through 20 days of gestation. There were no treatment-related effects on mortality and no clinical signs of toxicity were observed. There were no compound-related effects on any of the reproductive/developmental parameters. The authors concluded that the no observable effect level (NOEL) for reproductive/developmental toxicity of HDS kerosene under the treatment conditions of the study was 494 mg/kg/day.

Developmental toxicity screening studies on a kerosene and a sample of Jet A have been reported. There were no compound-related deaths in either study. While kerosene produced no clinical signs, the jet fuel produced a dose-related eye irritation (or infection). The signs of irritation lasted from 2 to 8 days with most animals showing signs for 3 days. Neither of the test materials had an effect on body weights or food consumption. Examination of offspring at delivery did not reveal any treatment-related abnormalities, soft tissue changes or skeletal abnormalities. The sex ratio of the fetuses was also unaffected by treatment with either of the compounds.

for alkyl alcohol alkoxylate phosphate (AAAPD) surfactants (alkyl or alcohol ether phosphates)

Acute toxicity: This group of surfactants exhibits similar effects to the alcohol ether sulfates (AAASDs) (typically sodium lauryl ether sulfate - SLES - CAS RN 68891-38-3).

They are likely to be skin/ eye irritants (R36/38) in their undiluted forms but not acutely toxic. The reported oral LD50 values were higher than 1600 mg/kg for the alkyl ether phosphates family described by CAS RN: 9046-01-9. No effects were found at any concentration tested dermally. Commercial products may contain excess phosphoric acid and may produce serious eye irritation (R41) or may even be classified as corrosive, acidic substances.

MONOMETHYL PHOSPHATE ETHOXYLATED

Subchronic toxicity: Data for sulfate derivatives has been identified in the public domain. Subchronic 21-day repeat dose dietary studies showed low toxicity of compounds with carbon lengths of C12-15, C12-14 and C13-15 with sodium or ammonium alkyl ethoxylates with POE (polyoxyethylene) n=3. One study indicated that C16-18 POE n=18 had comparable low toxicity. No-observed-adverse-effect levels (NOAELs) range from 120 to 468 mg/kg/day, similar to a NOAEL from a 90-day rat gavage study with NaC12-14 POE n=2(CAS RN 68891-38-3), which was reported to be 225 mg/kg/day. In addition, another 90-day repeat dose dietary study with NaC12-15 POE n=3 (CAS RN 68424-50-0) resulted in

low toxicity, with a NOAEL of greater than approximately 50 mg/kg/day (calculated based on dose of 1000 ppm in diet). Effects were usually related to hepatic hypertrophy, increased liver weight, and related increases in haematological endpoints related to liver enzyme induction. SLES was evaluated for effects on the reproduction and prenatal/postnatal development of the rat when administered orally via the drinking water through two successive generations. Based on this study an overall no-observed-adverse-effect level (NOAEL) for systemic effects was 0.1%, which was 86.6 mg/kg/day for the F0 generation, and 149.5 mg/kg/day for the F1 generation. The NOAEL of 86.6 mg/kg/day was selected as the toxicology endpoint for the chronic risk assessment for the sulfate derivatives

Genotoxicity: Alcohol ether phosphates are unlikely to be genotoxic by analogy with their alcohol ether sulfate equivalents. Carcinogenicity: Chronic dietary studies conducted with rats on sulfate derivatives showed no incidence of cancer and no effects at the concentrations tested (lowest dose tested was ca 75 mg/kg/day).]

Reproductive and developmental toxicity: Studies with sulfate derivatives showed little to no toxicity in dams or pups with the NOEL in a developmental toxicity study in rats with SLES at the limit dose of 1000 mg/kg/day and a reproductive NOAEL of 0.3% in drinking water (equivalent to 300 mg/kg/day), the highest dose tested in a two-generation reproduction study.

In studies with phosphate derivatives, the reproductive/ developmental NOAEL for an OECD 422 study with CAS 681340-47-2 was 800 mg/kg/day, the highest dose tested, and for CAS RN 78330-24-2 the NOEL was 200 mg/kg/day.

An NOAEL of 200 mg/kg/day was selected as the toxicological endpoint for he chronic risk assessment for phosphate derivatives by the US EPA. Both alcohol ether sulfates and phosphates have been evaluated in acute, subchronic, developmental and reproductive studies capable of detecting effects on endocrine mediated events. The results of these studies did not give any indication of a treatment-related effect on the oestrogen receptor or endocrine system.

**Metabolic fate:** For compounds of comparable C16 carbon chain, the metabolites of the lower molecular weight ethoxylated (POE n=3) alcohol ether sulfate surfactants are readily absorbed and excreted primarily in the urine whereas the C16 surfactants with increased ethoxylation (POE n=9) are poorly absorbed and excreted primarily in the faces. There was also no evidence of hydrolysis of the sulfate group from C16 POE n= 3 and C16 POE n=9 or of metabolism of the ethoxylate portion of the molecule. With C11 POE n=3 and C12 POE n=3 metabolic studies in rats confirmed that the alkyl chain is extensively metabolised by beta- or omega oxidation leaving the ethoxysulfate, which is excreted directly. By analogy alcohol ether phosphate esters may initially undergo metabolism to generate the corresponding alky alcohol alkoxylate and POE (or

POE/POP - polyoxypropylene) phosphate glycol; the dephosphoralyted metabolite should be hydrolysed to the POE (or POE/POP) polyalkoxylate glycols and linear branched saturated and unsaturated alkyl alcohol metabolites. The resultant alkyl alcohol metabolites would be oxidised in fatty acid oxidation pathways. The polyalkoxylate glycols may either be conjugated and excreted unchanged or hydrolysed/ oxidised to various degraded metabolites before bring conjugated and excreted

Sensitising potential: Polyethers, for example, ethoxylated surfactants and polyethylene glycols, are highly susceptible towards air oxidation as the ether oxygens will stabilize intermediary radicals involved. Investigations of a chemically well-defined alcohol (pentaethylene glycol mono-n-dodecyl ether) ethoxylate, showed that polyethers form complex mixtures of oxidation products when exposed to air.

Sensitization studies in guinea pigs revealed that the pure nonoxidized surfactant itself is nonsensitizing but that many of the investigated oxidation products are sensitizers. Two hydroperoxides were identified in the oxidation mixture, but only one (16-hydroperoxy-3,6,9,12,15pentaoxaheptacosan-1-ol) was stable enough to be isolated. It was found to be a strong sensitizer in LLNA (local lymph node assay for detection of sensitization capacity). The formation of other hydroperoxides was indicated by the detection of their corresponding aldehydes in the oxidation mixture .

On the basis of the lower irritancy, nonionic surfactants are often preferred to ionic surfactants in topical products. However, their susceptibility towards autoxidation also increases the irritation. Because of their irritating effect, it is difficult to diagnose ACD to these compounds by patch testing.

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Allergic Contact Dermatitis—Formation, Structural Requirements, and Reactivity of Skin Sensitizers.

Ann-Therese Karlberg et al; Chem. Res. Toxicol.2008,21,53-69

Polyethylene glycols (PEGs) have a wide variety of PEG-derived mixtures due to their readily linkable terminal primary hydroxyl groups in combination with many possible compounds and complexes such as ethers, fatty acids, castor oils, amines, propylene glycols, among other derivatives. PEGs and their derivatives are broadly utilized in cosmetic products as surfactants, emulsifiers, cleansing agents, humectants, and skin conditioners.

PEGs and PEG derivatives were generally regulated as safe for use in cosmetics, with the conditions that impurities and by-products, such as ethylene oxides and 1,4-dioxane, which are known carcinogenic materials, should be removed before they are mixed in cosmetic formulations. Most PEGs are commonly available commercially as mixtures of different oligomer sizes in broadly- or narrowly-defined molecular weight (MW) ranges. For instance, PEG-10,000 typically designates a mixture of PEG molecules (n = 195 to 265) having an average MW of 10,000. PEG is also known as polyethylene oxide (PEO) or polyoxyethylene (POE), with the three names being chemical synonyms. However, PEGs mainly refer to oligomers and polymers with molecular masses below 20,000 g/mol, while PEOs are polymers with molecular masses above 20,000 g/mol, and POEs are polymers of any molecular mass. Relatively small molecular weight PEGs are produced by the chemical reaction between ethylene oxide and water or ethylene glycol (or other ethylene glycol oligomers), as catalyzed by acidic or basic catalysts. To produce PEO or high-molecular weight PEGs, synthesis is performed by suspension polymerization. It is necessary to hold the growing polymer chain in solution during the course of the poly-condensation process. The reaction is catalyzed by magnesium-, aluminum-, or calcium-organoelement compounds. To prevent coagulation of polymer chains in the solution, chelating additives such as dimethylglyoxime are used Safety Evaluation of Polyethynee Glycol (PEG) Compounds for Cosmetic Use: Toxicol Res 2015; 31:105-136 The Korean Society of Toxicology http://doi.org/10.5487/TR.2015.31.2.105

9460TC Thermally Conductive 1-Part Epoxy Adhesive & BISPHENOL F DIGLYCIDYL ETHER COPOLYMER & PHENOL/ FORMALDEHYDE RESIN & (C12-14)ALKYLGLYCIDYL ETHER

The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.

9460TC Thermally Conductive 1-Part Epoxy Adhesive & BISPHENOL F DIGLYCIDYL ETHER COPOLYMER This class of endocrine disruptors that mimic oestrogens is widely used in industry, particularly in plastics. Bisphenol A (BPA) and some related compounds exhibit oestrogenic activity in human breast cancer cell line MCF-7, but there were remarkable differences in activity. Several derivatives of BPA exhibited significant thyroid hormonal activity towards rat pituitary cell line GH3, which releases growth hormone in a thyroid hormone-dependent manner. However, BPA and several other derivatives did not show such activity. Results suggest that the 4-hydroxyl group of the A-phenyl ring and the B-phenyl ring of BPA derivatives are required for these hormonal activities, and substituents at the 3,5-positions of the phenyl rings and the bridging alkyl moiety markedly influence the activities. Bisphenols promoted cell proliferation and increased the synthesis and secretion of cell type-specific proteins. When ranked by proliferative potency, the longer the alkyl substituent at the bridging carbon, the lower the concentration needed for maximal cell yield; the most active

compound contained two propyl chains at the bridging carbon. Bisphenols with two hydroxyl groups in the para position and an angular

The chemical structure of hydroxylated diphenylalkanes or bisphenols consists of two phenolic rings joined together through a bridging carbon.

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	configuration are suitable for appropriate hydrogen bonding to the acceptor site of the oestrogen receptor. In vitro cell models were used to evaluate the ability of 22 bisphenols (BPs) to induce or inhibit estrogenic and androgenic activity. BPA, Bisphenol AF (BPAF), bisphenol Z (BPZ), bisphenol C (BPC), tetramethyl bisphenol A (TMBPA), bisphenol S (BPS), bisphenol E (BPE), 4,4-bisphenol F (4,4-BPF), bisphenol AP (BPAP), bisphenol B (BPB), tetrachlorobisphenol A (TCBPA), and benzylparaben (PHBB) induced estrogen receptor (ER)alpha and/or ERbeta-mediated activity. With the exception of BPS, TCBPA, and PHBB, these same BPs were also androgen receptor (AR) antagonists. Only 3 BPs were found to be ER antagonists. Bisphenol P (BPP) selectively inhibited ERbeta-mediated activity and 4-(4-phenylmethoxyphenyl)sulfonylphenol (BPS-MPE) and 2,4-bisphenol S (2,4-BPS) selectively inhibited ERalpha-mediated activity. None of the BPs induced AR-mediated activity.					
9460TC Thermally Conductive 1-Part Epoxy Adhesive & BISPHENOL F DIGLYCIDYL ETHER COPOLYMER & (C12-14)ALKYLGLYCIDYL ETHER	Oxiranes (including glycidyl ethers and alkyl oxides, and such oxirane is ethyloxirane; data presented here may b		aracteristics with respect to animal toxicology. One			
ALUMINIUM HYDROXIDE & DISTILLATES, PETROLEUM, LIGHT, HYDROTREATED	No significant acute toxicological data identified in literat	ture search.				
Acute Toxicity	×	Carcinogenicity	×			
Skin Irritation/Corrosion	¥	Reproductivity	×			
Serious Eye Damage/Irritation	¥	STOT - Single Exposure	×			
Respiratory or Skin sensitisation	×	STOT - Repeated Exposure	×			
Mutagenicity	×	Aspiration Hazard	×			

Legend: X -

# Data either not available or does not fill the criteria for classification Data available to make classification

### **11.2.1. Endocrine Disruption Properties**

Many chemicals may mimic or interfere with the body s hormones, known as the endocrine system. Endocrine disruptors are chemicals that can interfere with endocrine (or hormonal) systems. Endocrine disruptors interfere with the synthesis, secretion, transport, binding, action, or elimination of natural hormones in the body. Any system in the body controlled by hormones can be derailed by hormone disruptors. Specifically, endocrine disruptors may be associated with the development of learning disabilities, deformations of the body various cancers and sexual development problems. Endocrine disrupting chemicals cause adverse effects in animals. But limited scientific information exists on potential health problems in humans. Because people are typically exposed to multiple endocrine disruptors at the same time, assessing public health effects is difficult.

# **SECTION 12 Ecological information**

### 12.1. Toxicity

	Endpoint		Test Duration (hr)		Species		Value			Source	
460TC Thermally Conductive 1-Part Epoxy Adhesive	Not Available		Not Available		Not Avai					Not Available	
bisphenol F diglycidyl ether copolymer	Endpoint			Test Duration (hr) Specie				Source			
copolymer	Not Available		Not Available		Not Avai	lable	Not Avail	able		Not Availa	able
	Endpoint	Tes	t Duration (hr)	Spec	ies				Value		Source
	LC50 96h Fish		0.!		0.57mg/l		2				
aluminium hydroxide	EC50	48h	1	Crus	tacea		quatic plants			>0.065mg/l	
	NOEC(ECx)	72h	1	Alga	e or other	aquatic plants				>100mg/l	
	EC50 96h Algae or other aquatic plants			0.46mg/l		2					
	Endpoint	Test Duration (hr)		Species	Species			Value			Source
	NOEC(ECx)	72h		Algae or other aquatic plants 0.0			0.00	0.005mg/l		2	
	BCF	1344h		Fish 19			19-1 <sup>-</sup>	10		7	
zinc oxide	LC50	96h		Fish		0.92		7-2.589mg/l		4	
	EC50	72h		Algae o	r other aqu	uatic plants	atic plants 0.036-0.049mg/l		/1	4	
	EC50	48h		Crustac	ea			0.30	1-0.667mg/	/1	4
	EC50	96h		Algae o	r other aqu	uatic plants		0.3m	mg/l		2
						1					
	Endpoint		Test Duration (hr)			Species		Valu	e	Sou	rce
phenol/ formaldehyde resin	EC50(ECx)		48h			Crustacea		172n	ng/l	2	
	EC50		48h		Crustacea			172mg/l		2	
	Endpoint		Test Duration (hr)			Species	Va	lue		So	urce
	EC50(ECx)		48h			Crustacea	6.07mg/l			2	
(C12-14)alkylglycidyl ether	LC50							•		2	
	EC50		96h 48h		Fish Crustacea			>5000mg/l 6.07mg/l		2	

distillates, petroleum, light,	Endpoint	int Test Duration (hr)			Species		Value	Source
hydrotreated	NOEC(ECx)		3072h		Fish 1mg		1mg/l	1
monomethyl phosphate	Endpoint	Test	t Duration (hr)	Species		Value		Source
ethoxylated	Not Available	Not	Available	Not Available		Not Availabl	e I	Not Available
Legend:		atic Toxici	y Data 2. Europe ECHA R ity Data 5. ECETOC Aqua or Data	•		•		

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

For high molecular weight synthetic polymers: (according to the Sustainable Futures (SF) program (U.S. EPA 2005b; U.S. EPA 2012c) polymer assessment guidance.)

High MW polymers are expected:

· to have low vapour pressure and are not expected to undergo volatilization .

· to adsorb strongly to soil and sediment

• to be non-biodegradable (not anticipated to be assimilated by microorganisms.- therefore, biodegradation is not expected to be an important removal process. However many exceptions exist

High MW polymers are not expected to undergo removal by other degradative processes under environmental conditions

For bisphenol A and related bisphenols:

Environmental fate:

Ecotoxicity

Biodegradability (28 d) 89% - Easily biodegradable

Bioconcentration factor (BCF) 7.8 mg/l

Bisphenol A, its derivatives and analogues, can be released from polymers, resins and certain substances by metabolic products

Substance does not meet the criteria for PBT or vPvB according to Regulation (EC) No 1907/2006, Annex XIII

As an environmental contaminant, bisphenol A interferes with nitrogen fixation at the roots of leguminous plants associated with the bacterial symbiont Sinorhizobium meliloti. Despite a half-life in the soil of only 1-10 days, its ubiquity makes it an important pollutant. According to Environment Canada, 'initial assessment shows that at low levels, bisphenol A can harm fish and organisms over time. Studies also indicate that it can currently be found in municipal wastewater.' However, a study conducted in the United States found that 91-98% of bisphenol A may be removed from water during treatment at municipal water treatment plants.

Fish LC50 (96 h): 4.6 mg/l (freshwater fish); 11 mg/l (saltwater fish): NOEC 0.016 mg/l (freshwater fish-144 d); 0.064 mg/l (saltwater fish 164 d)

Fresh water invertebrates EC50 (48 h): 10.2 mg/l: NOEC 0.025 mg/l - 328 d)

Marine water invertebrate EC50 (96 h): 1.1 mg/l; NOEC 0.17 mg/l (28 d)

Freshwater algae (96 h): 2.73 mg/l

Marine water algae (96 h): 1.1 mg/l

Fresh water plant EC50 (7 d): 20 mg/l: NOEC 7.8 mg/l

In general, studies have shown that bisphenol A can affect growth, reproduction and development in aquatic organisms.

Among freshwater organisms, fish appear to be the most sensitive species. Evidence of endocrine-related effects in fish, aquatic invertebrates, amphibians and reptiles has been reported at environmentally relevant exposure levels lower than those required for acute toxicity. There is a widespread variation in reported values for endocrine-related effects, but many fall in the range of 1 ug/L to 1 mg/L

A 2009 review of the biological impacts of plasticisers on wildlife published by the Royal Society with a focus on annelids (both aquatic and terrestrial), molluscs, crustaceans, insects, fish and amphibians concluded that bisphenol A has been shown to affect reproduction in all studied animal groups, to impair development in crustaceans and amphibians and to induce genetic aberrations.

A large 2010 study of two rivers in Canada found that areas contaminated with hormone-like chemicals including bisphenol A showed females made up 85 per cent of the population of a certain fish, while females made up only 55 per cent in uncontaminated areas.

Although abundant data are available on the toxicity of bisphenol-A (2,2-bis (4-hydroxydiphenyl)propane;(BPA) A variety of BPs were examined for their acute toxicity against Daphnia magna, mutagenicity, and oestrogenic activity using the Daphtoxkit (Creasel Ltd.), the umu test system, and the yeast two-hybrid system, respectively, in comparison with BPA. BPA was moderately toxic to D. magna (48-h EC50 was 10 mg/l) according to the current U.S. EPA acute toxicity evaluation standard, and it was weakly oestrogenic with 5 orders of magnitude lower activity than that of the natural estrogen 17 beta-oestradiol in the yeast screen, while no mutagenicity was observed. All seven BPs tested here showed moderate to slight acute toxicity, no mutagenicity, and weak oestrogenic activity as well as BPA. Some of the BPs showed considerably higher oestrogenic activity than BPA, and others exhibited much lower activity. Bisphenol S (bis(4-hydroxydiphenyl)sulfone) and bis(4-hydroxyphenyl)sulfide) showed oestrogenic activity.

Biodegradation is a major mechanism for eliminating various environmental pollutants. Studies on the biodegradation of bisphenols have mainly focused on bisphenol A. A number of BPA-degrading bacteria have been isolated from enrichments of sludge from wastewater treatment plants. The first step in the biodegradation of BPA is the hydroxylation of the carbon atom of a methyl group or the quaternary carbon in the BPA molecule. Judging from these features of the biodegradation mechanisms, it is possible that the same mechanism used for BPA is used to biodegrade all bisphenols that have at least one methyl or methylene group bonded at the carbon atom between the two phenol groups. However, bisphenol F ([bis(4-hydroxyphenyl])methane; BPF), which has no substituent at the bridging carbon, is unlikely to be metabolised by such a mechanism. Nevertheless BPF is readily degraded by river water microorganisms under aerobic conditions. From this evidence, it was clear that a specific mechanism for biodegradation of BPF does exist in the natural ecosystem, Algae can enhance the photodegradation of bisphenols. The photodegradation rate of BPF increased with increasing algae concentration. Humic acid and Fe3+ ions also enhanced the photodegradation of BPF. The effect of pH value on the BPF photodegradation was also important.

Reactive diluents generally have a low to moderate potential for bioconcentration (tendency to accumulate in the food chain) and a high to very high potential for mobility in soil. Small amounts that escape to the atmosphere will photodegrade.

They would not be expected to persist in the environment.

Most reactive diluents should be considered slightly to moderately toxic to aquatic organisms on an acute basis while some might also be considered harmful to the environment. Environmental toxicity is a function of the n-octanol/water partition coefficient (log Pow, log Kow). Compounds with log Pow >5 act as neutral organics, but at a lower log Pow, the toxicity of epoxide-containing polymers is greater than that predicted for simple narcotics.

Significant environmental findings are limited. Oxiranes (including glycidyl ethers and alkyl oxides, and epoxides) exhibit common characteristics with respect to environmental fate and ecotoxicology. One such oxirane is ethyloxirane and data presented here may be taken as representative.

#### for 1,2-butylene oxide (ethyloxirane):

Environmental fate: Ethyloxirane is highly soluble in water and has a very low soil-adsorption coefficient, which suggests that if released to water, adsorption of ethyloxirane to sediment and suspended solids is not expected. Volatilisation of ethyloxirane from water surfaces would be expected based on the moderate estimated Henry's Law constant. If ethyloxirane is released to soil, it is expected to have low adsorption and thus very high mobility. Volatilisation from moist soil and dry soil surfaces is expected, based on its vapour pressure. It is expected that ethyloxirane exists solely as a vapour in ambient atmosphere, based on its very high vapour pressure. Ethyloxirane may also be removed from the atmosphere by wet deposition processes, considering its relatively high water solubility.

Persistence: The half-life in air is about 5.6 days from the reaction of ethyloxirane with photochemically produced hydroxyl radicals which indicates that this chemical meets the persistence criterion in air (half-life of = 2 days)\*.

Ethyloxirane is hydrolysable, with a half-life of 6.5 days, and biodegradable up to 100% degradation and is not expected to persist in water. A further model-predicted biodegradation half-life of 15 days in water was obtained and used to predict the half-life of this chemical in soil and sediment by applying Boethling's extrapolation factors (t1/2water : t1/2 soil : t1/2sediment = 1: 1: 4) (Boethling 1995). According to these values, it can be concluded that ethyloxirane does not meet the persistence criteria in water and soil (half-life = 182 days) and sediments (half-life = 365 days).

Experimental and modelled log Kow values of 0.68 and 0.86, respectively, indicate that the potential for bioaccumulation of ethyloxirane in organisms is likely to be low. Modelled bioaccumulation -factor (BAF) and bioconcentration -factor (BCF) values of 1 to 17 L/kg indicate that ethyloxirane does not meet the bioaccumulation criteria (BCF/BAF = 5000)\*

#### Ecotoxicity:

Experimental ecotoxicological data for ethyloxirane (OECD 2001) indicate low to moderate toxicity to aquatic organisms. For fish and water flea, acute LC50/EC50 values vary within a narrow range of 70-215 mg/L; for algae, toxicity values exceed 500 mg/L, while for bacteria they are close to 5000 mg/L

\* Persistence and Bioaccumulation Regulations (Canada 2000).

Reactive diluents which are only slightly soluble in water and do not evaporate quickly are expected to sink to the bottom or float to the top, depending on the density, where they would be expected to biodegrade slowly.

Environmental toxicity is a function of the n-octanol/ water partition coefficient (log Pow, log Kow). Phenols with log Pow >7.4 are expected to exhibit low toxicity to aquatic organisms. However the toxicity of phenols with a lower log Pow is variable, ranging from low toxicity (LC50 values >100 mg/l) to highly toxic (LC50 values <1 mg/l) dependent on log Pow, molecular weight and substitutions on the aromatic ring. Dinitrophenols are more toxic than predicted from QSAR estimates. Hazard information for these groups is not generally available.

#### For zinc and its compounds:

#### Environmental fate:

Zinc is capable of forming complexes with a variety of organic and inorganic groups (ligands). Biological activity can affect the mobility of zinc in the aquatic environment, although the biota contains relatively little zinc compared to the sediments. Zinc bioconcentrates moderately in aquatic organisms; bioconcentration is higher in crustaceans and bivalve species than in fish. Zinc does not concentrate appreciably in plants, and it does not biomagnify significantly through terrestrial food chains.

However biomagnification may be of concern if concentration of zinc exceeds 1632 ppm in the top 12 inches of soil

Zinc can persist in water indefinitely and can be toxic to aquatic life. The threshold concentration for fish is 0.1 ppm. Zinc may be concentrated in the aquatic food chain; it is concentrated over 200,000 times in oysters. Copper is synergistic but calcium is antagonistic to zinc toxicity in fish. Zinc can accumulate in freshwater animals at 5 -1,130 times the concentration present in the water. Furthermore, although zinc actively bioaccumulates in aquatic systems, biota appears to represent a relatively minor sink compared to sediments. Steady-state zinc bioconcentration factors (BCFs) for 12 aquatic species range from 4 to 24,000. Crustaceans and fish can accumulate zinc from both water and food. A BCF of 1,000 was reported for both aquatic plants and fish, and a value of 10,000 was reported for aquatic invertebrates. The order of enrichment of zinc in different aquatic organisms was as follows (zinc concentrations in µg/g dry weight appear in parentheses): fish (25), shrimp (50), mussel (60), periphyton (260), zooplankton (330), and oyster (3,300). The high enrichment in oysters may be due to their ingestion of particulate matter containing higher concentrations of zinc than ambient water. Other investigators have also indicated that organisms associated with sediments have higher zinc concentrations than organisms living in the aqueous layer. With respect to bioconcentration from soil by terrestrial plants, invertebrates, and mammals, BCFs of 0.4, 8, and 0.6, respectively, have been reported. The concentration of zinc in plants depends on the plant species, soil pH, and the composition of the soil.

#### Plant species do not concentrate zinc above the levels present in soil.

In some fish, it has been observed that the level of zinc found in their bodies did not directly relate to the exposure concentrations. Bioaccumulation of zinc in fish is inversely related to the aqueous exposure. This evidence suggests that fish placed in environments with lower zinc concentrations can sequester zinc in their bodies.

The concentration of zinc in drinking water may increase as a result of the distribution system and household plumbing. Common piping materials used in distribution systems often contain zinc, as well as other metals and alloys. Trace metals may enter the water through corrosion products or simply by the dissolution of small amounts of metals with which the water comes in contact. Reactions with materials of the distribution system, particularly in soft low-pH waters, very often have produced concentrations of zinc in tap water much greater than those in the raw or treated waters at the plant of origin. Zinc gives water a metallic taste at low levels. Overexposures to zinc also have been associated with toxic effects. Ingestion of zinc or zinc-containing compounds has resulted in a variety of systemic effects in the gastrointestinal and hematological systems and alterations in the blood lipid profile in humans and animals. In addition, lesions have been observed in the liver, pancreas, and kidneys of animals.

Environmental toxicity of zinc in water is dependent upon the concentration of other minerals and the pH of the solution, which affect the ligands that associate with zinc. Zinc occurs in the environment mainly in the +2 oxidation state. Sorption is the dominant reaction, resulting in the enrichment of zinc in suspended and bed sediments. Zinc in aerobic waters is partitioned into sediments through sorption onto hydrous iron and manganese oxides, clay minerals, and organic material. The efficiency of these materials in removing zinc from solution varies according to their concentrations, pH, redox potential (Eh), salinity, nature and concentrations of complexing ligands, cation exchange capacity, and the concentration of zinc. Precipitation of soluble zinc compounds appears to be significant only under reducing conditions in highly polluted water. Generally, at lower pH values, zinc remains as the free ion. The free ion (Zn+2) tends to be adsorbed and transported by suspended solids in unpolluted waters.

Zinc is an essential nutrient that is present in all organisms. Although biota appears to be a minor reservoir of zinc relative to soils and sediments, microbial decomposition of biota in water can produce ligands, such as humic acids, that can affect the mobility of zinc in the aquatic environment through zinc precipitation and adsorption.

The relative mobility of zinc in soil is determined by the same factors that affect its transport in aquatic systems (i.e., solubility of the compound, pH, and salinity)

The redox status of the soil may shift zinc partitioning. Reductive dissolution of iron and manganese (hydr)oxides under suboxic conditions release zinc into the aqueous phase; the persistence of suboxic conditions may then lead to a repartitioning of zinc into sulfide and carbonate solids. The mobility of zinc in soil depends on the solubility of the speciated forms of the element and on soil properties such as cation exchange capacity, pH, redox potential, and chemical species present in soil; under anaerobic conditions, zinc sulfide is the controlling species.

Since zinc sulfide is insoluble, the mobility of zinc in anaerobic soil is low. In a study of the effect of pH on zinc solubility: When the pH is <7, an inverse relationship exists between the pH and the amount of zinc in solution. As negative charges on soil surfaces increase with increasing pH, additional sites for zinc adsorption are activated and the amount of zinc in solution decreases. The active zinc species in the adsorbed state is the singly charged zinc hydroxide species (i.e., Zn[OH]+). Other investigators have also shown that the mobility of zinc in soli increases at lower soil pH under oxidizing conditions and at a lower cation exchange capacity of soil. On the other hand, the amount of zinc in solution generally increases when the pH is >7 in soils high in organic matter. This is a result of the release of organically complexed zinc, reduced zinc adsorption at higher pH, or an increase in the concentration of chelating agents in soil. For calcareous soils, the relationship between zinc solubility and pH is nonlinear. At a high pH, zinc in solution is precipitated as Zn(OH)2, zinc carbonate (ZnCO3), or calcium zincate. Clay and metal oxides are capable of sorbing zinc and tend to retard its mobility in soil. Zinc was more mobile at pH 4 than at pH 6.5 as a consequence of sorbino.

Zinc concentrations in the air are relatively low, except near industrial sources such as smelters. No estimate for the atmospheric lifetime of zinc is available at this time, but the fact that zinc is transported long distances in air indicates that its lifetime in air is at least on the order of days. There are few data regarding the speciation of zinc released to the atmosphere. Zinc is removed from the air by dry and wet deposition, but zinc particles with small diameters and low densities suspended in the atmosphere travel long distances from emission sources.

DO NOT discharge into sewer or waterways

### 12.2. Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
	No Data available for all ingredients	No Data available for all ingredients

#### 12.3. Bioaccumulative potential

Ingredient	Bioaccumulation
zinc oxide	LOW (BCF = 217)
distillates, petroleum, light, hydrotreated	LOW (BCF = 159)

### 12.4. Mobility in soil

Ingredient	Mobility
	No Data available for all ingredients

### 12.5. Results of PBT and vPvB assessment

	Р	В	Т
Relevant available data	Not Available	Not Available	Not Available
PBT	×	×	×

	Р	в	т
vPvB	×	×	×
PBT Criteria fulfilled? No			No
vPvB			No

# 12.6. Endocrine Disruption Properties

The evidence linking adverse effects to endocrine disruptors is more compelling in the environment than it is in humans. Endocrine distruptors profoundly alter reproductive physiology of ecosystems and ultimately impact entire populations. Some endocrine-disrupting chemicals are slow to break-down in the environment. That characteristic makes them potentially hazardous over long periods of time. Some well established adverse effects of endocrine disruptors in various wildlife species include; eggshell-thinning, displayed of characteristics of the opposite sex and impaired reproductive development. Other adverse changes in wildlife species that have been suggested, but not proven include; reproductive abnormalities, immune dysfunction and skeletal deformaties.

### 12.7. Other adverse effects

Not Available

# **SECTION 13 Disposal considerations**

13.1. Waste treatment methods				
Product / Packaging disposal	<ul> <li>Containers may still present a chemical hazard/ danger when empty.</li> <li>Return to supplier for reuse/ recycling if possible.</li> <li>Otherwise:</li> <li>If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.</li> <li>Where possible retain label warnings and SDS and observe all notices pertaining to the product.</li> <li>DO NOT allow wash water from cleaning or process equipment to enter drains.</li> <li>It may be necessary to collect all wash water for treatment before disposal.</li> <li>In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.</li> <li>Where in doubt contact the responsible authority.</li> </ul>			
Waste treatment options	Not Available			
Sewage disposal options	Not Available			

### **SECTION 14 Transport information**

### Labels Required

NOT REGULATED by Ground ADR Special Provision 375 NOT REGULATED by Air IATA Special Provision A197
NOT REGULATED by Sea IMDG per 2.10.2.7 NOT REGULATED by ADN Special Provision 274 (The provision of 3.1.2.8 apply)

# Land transport (ADR-RID)

14.1. UN number	3077			
14.2. UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (contains zinc oxide and bisphenol F diglycidyl ether copolymer)			
4.3. Transport hazard	Class	9		
class(es)	Subrisk	Not Applicable		
14.4. Packing group				
14.5. Environmental hazard	Environmentally hazardous			
14.6. Special precautions for user	Hazard id	entification (Kemler)	90	
	Classifica	tion code	M7	
	Hazard La	abel	9	
	Special p	rovisions	274 335 375 601	
	Limited q	uantity	5 kg	
	Tunnel R	estriction Code	3 (-)	

### Air transport (ICAO-IATA / DGR)

14.1. UN number	3077	3077		
14.2. UN proper shipping name	Environmentally hazardous substance, solid, n.o.s. * (contains zinc oxide and bisphenol F diglycidyl ether copolymer)			
14.3. Transport hazard class(es)	ICAO/IATA Class	9 Not Applicable		
	ERG Code	9L		
14.4. Packing group	111			

14.5. Environmental hazard	Environmentally hazardous		
	Special provisions	A97 A158 A179 A197 A215	
	Cargo Only Packing Instructions	956	
	Cargo Only Maximum Qty / Pack	400 kg	
14.6. Special precautions for user	Passenger and Cargo Packing Instructions	956	
	Passenger and Cargo Maximum Qty / Pack	400 kg	
	Passenger and Cargo Limited Quantity Packing Instructions	Y956	
	Passenger and Cargo Limited Maximum Qty / Pack	30 kg G	
	1		

# Sea transport (IMDG-Code / GGVSee)

14.1. UN number	3077		
14.2. UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (contains zinc oxide and bisphenol F diglycidyl ether copolymer)		
14.3. Transport hazard class(es)	IMDG Class     9       IMDG Subrisk     Not Applicable		
14.4. Packing group			
14.5. Environmental hazard	Marine Pollutant		
14.6. Special precautions for user	EMS NumberF-A, S-FSpecial provisions274 335 966 967 969Limited Quantities5 kg		

# Inland waterways transport (ADN)

14.1. UN number	3077		
14.2. UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (contains zinc oxide and bisphenol F diglycidyl ether copolymer)		
14.3. Transport hazard class(es)	9 Not Applicable		
14.4. Packing group	II		
14.5. Environmental hazard	Environmentally hazardous		
14.6. Special precautions for user	Classification code Special provisions Limited quantity	M7 274; 335; 375; 601 5 kg	
	Equipment required	PP, A***	
	Fire cones number	0	

# 14.7. Transport in bulk according to Annex II of MARPOL and the IBC code Not Applicable

# 14.8. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group	
bisphenol F diglycidyl ether copolymer	Not Available	
aluminium hydroxide	Not Available	
zinc oxide	Not Available	
phenol/ formaldehyde resin	Not Available	
(C12-14)alkylglycidyl ether	Not Available	
distillates, petroleum, light, hydrotreated	Not Available	
monomethyl phosphate ethoxylated	Not Available	

# 14.9. Transport in bulk in accordance with the ICG Code

Product name	Ship Type
bisphenol F diglycidyl ether copolymer	Not Available
aluminium hydroxide	Not Available
zinc oxide	Not Available
phenol/ formaldehyde resin	Not Available
(C12-14)alkylglycidyl ether	Not Available
distillates, petroleum, light, hydrotreated	Not Available

Product name	Ship Type		
monomethyl phosphate ethoxylated	Not Available		
ECTION 15 Regulatory	information		
5.1. Safety, health and env	rironmental regulations / legislation specific for th	e substance or mixture	
bisphenol F diglycidyl ether	copolymer is found on the following regulatory lists		
Chemical Footprint Project - Ch	nemicals of High Concern List		
aluminium hvdroxide is foun	d on the following regulatory lists		
Europe EC Inventory		International WHO List of Proposed Occupational Exposure Limit (OEL) Values for	
European Union - European Inventory of Existing Commercial Chemical Substances		Manufactured Nanomaterials (MNMS)	
(EINECS)			
zinc oxide is found on the fo	llowing regulatory lists		
EU European Chemicals Agency (ECHA) Community Rolling Action Plan (CoRAP) List of Substances		European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI	
Europe EC Inventory		International WHO List of Proposed Occupational Exposure Limit (OEL) Values for	
European Union - European In (EINECS)	ventory of Existing Commercial Chemical Substances	Manufactured Nanomaterials (MNMS)	
phenol/ formaldehyde resin i	s found on the following regulatory lists		
Europe EC Inventory			
(C12-14)alkylglycidyl ether is	found on the following regulatory lists		
Chemical Footprint Project - Ch	nemicals of High Concern List	European Union - European Inventory of Existing Commercial Chemical Substances	
EU European Chemicals Agen of Substances	cy (ECHA) Community Rolling Action Plan (CoRAP) List	(EINECS)	
Europe EC Inventory		European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI	
	hydrotreated is found on the following regulatory lists		
Chemical Footprint Project - Ch	nemicals of High Concern List	European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI	
Europe EC Inventory	ventory of Existing Commercial Chemical Substances	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC	
(EINECS)		Monographs	
		International Agency for Research on Cancer (IARC) - Agents Classified by the IARC	
		Monographs - Group 1: Carcinogenic to humans	
monomethyl phosphate etho	xylated is found on the following regulatory lists		

Not Applicable

This safety data sheet is in compliance with the following EU legislation and its adaptations - as far as applicable - : Directives 98/24/EC, - 92/85/EEC, - 94/33/EC, - 2008/98/EC, - 2010/75/EU; Commission Regulation (EU) 2020/878; Regulation (EC) No 1272/2008 as updated through ATPs.

### 15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

# **National Inventory Status**

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	No (monomethyl phosphate ethoxylated)
Canada - DSL	Yes
Canada - NDSL	No (bisphenol F diglycidyl ether copolymer; aluminium hydroxide; phenol/ formaldehyde resin; (C12-14)alkylglycidyl ether; distillates, petroleum, light, hydrotreated; monomethyl phosphate ethoxylated)
China - IECSC	No (monomethyl phosphate ethoxylated)
Europe - EINEC / ELINCS / NLP	No (bisphenol F diglycidyl ether copolymer; monomethyl phosphate ethoxylated)
Japan - ENCS	No ((C12-14)alkylglycidyl ether; monomethyl phosphate ethoxylated)
Korea - KECI	No (monomethyl phosphate ethoxylated)
New Zealand - NZIoC	Yes
Philippines - PICCS	No (monomethyl phosphate ethoxylated)
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	No (bisphenol F diglycidyl ether copolymer; (C12-14)alkylglycidyl ether; monomethyl phosphate ethoxylated)
Vietnam - NCI	Yes
Russia - FBEPH	No (monomethyl phosphate ethoxylated)
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

# **SECTION 16 Other information**

Revision Date	04/04/2022
Initial Date	25/01/2021

### Full text Risk and Hazard codes

H304	May be fatal if swallowed and enters airways.
H318	Causes serious eye damage.
H350i	May cause cancer by inhalation.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H413	May cause long lasting harmful effects to aquatic life.

#### Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered. For detailed advice on Personal Protective Equipment, refer to the following EU CEN Standards:

EN 166 Personal eye-protection

EN 340 Protective clothing

EN 374 Protective gloves against chemicals and micro-organisms

EN 13832 Footwear protecting against chemicals

EN 133 Respiratory protective devices

### Definitions and abbreviations

PC-TWA: Permissible Concentration-Time Weighted Average PC-STEL: Permissible Concentration-Short Term Exposure Limit IARC: International Agency for Research on Cancer ACGIH: American Conference of Governmental Industrial Hygienists STEL: Short Term Exposure Limit TEEL: Temporary Emergency Exposure Limit。 IDLH: Immediately Dangerous to Life or Health Concentrations ES: Exposure Standard OSF: Odour Safety Factor NOAEL :No Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level TLV: Threshold Limit Value LOD: Limit Of Detection OTV: Odour Threshold Value BCF: BioConcentration Factors BEI: Biological Exposure Index AIIC: Australian Inventory of Industrial Chemicals DSL: Domestic Substances List NDSL: Non-Domestic Substances List IECSC: Inventory of Existing Chemical Substance in China EINECS: European INventory of Existing Commercial chemical Substances ELINCS: European List of Notified Chemical Substances NLP: No-Longer Polymers ENCS: Existing and New Chemical Substances Inventory KECI: Korea Existing Chemicals Inventory NZIoC: New Zealand Inventory of Chemicals PICCS: Philippine Inventory of Chemicals and Chemical Substances TSCA: Toxic Substances Control Act TCSI: Taiwan Chemical Substance Inventory INSQ: Inventario Nacional de Sustancias Químicas NCI: National Chemical Inventory FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

### **Reason For Change**

A-2.00 - Modifications to the safety data sheet